

SAMPLE

ASSEMBLY DRAWINGS FOR A
15'W X 10'H EAVE X 39'L
KELLY KLOSURE BUILDING
"SAMPLE BUILDING"

K.K. ORDER #: SAMPLE
P.O. #: SAMPLE

- 1) BUILDING STRUCTURE
- A) BUILDING STRUCTURAL DESIGN CRITERIA

a) BUILDING CODE:

2006 IBC

b) ROOF LOAD:

20 PSF (GROUND SNOW LOAD)

c) SNOW DRIFT LOAD:

NONE

d) WIND LOAD:

90 MPH (3 SECOND GUST)

e) SEISMIC:

DESIGN CATEGORY "B", SOIL SITE CLASS "D"

f) OCCUPANCY CATEGORY:

2
- B) THIS BUILDING HAS BEEN DESIGNED IN ACCORDANCE WITH THE BUILDING CODE AND BASIC STRUCTURAL DESIGN DATA LISTED ABOVE. THE BUILDING HAS BEEN DESIGNED AND ENGINEERED FROM A STRUCTURAL ASPECT ONLY. OTHER CODE COMPLIANCE ISSUES SUCH AS OCCUPANCY, EGRESS, HVAC, ELECTRICAL, MECHANICAL, FIRE SAFETY ETC. IS THE RESPONSIBILITY OF THE END USER OR ITS REPRESENTATIVES. MATERIAL SPECIFICATIONS ARE AVAILABLE UPON REQUEST.
- C) ANY REQUIRED "MAJOR PENETRATIONS" THROUGH THE WALLS OR ROOF OF THE BUILDING SHOULD BE NOTED AND LOCATED ON THESE APPROVAL DRAWINGS BEFORE RELEASE FOR MANUFACTURING IS GIVEN. THIS WILL ALLOW KELLY TO MODIFY FRAMING AS NECESSARY. FIELD CUTTING OF ANY STEEL FRAMING MEMBERS IS NOT RECOMMENDED AND WILL VOID THE STRUCTURAL DESIGN CRITERIA AND ANY WARRANTIES. "MAJOR PENETRATIONS" ARE ITEMS LIKE HVAC DUCTS AND LARGE PIPES OR CONDUITS.
- D) IF PERMITS ARE TO BE PULLED FOR THIS PROJECT, KELLY KLOSURE RECOMMENDS THAT THIS BE DONE BEFORE BUILDING IS RELEASED FOR MANUFACTURING. ANY INSPECTIONS REQUIRED FOR PERMITS ARE THE RESPONSIBILITY OF THE END USER OR ITS REPRESENTATIVES.

IMPORTANT NOTE: ANY AND ALL CHANGES, MODIFICATIONS OR RETROFITS REQUIRED DUE TO PERMITS BEING PULLED AFTER THE BUILDING IS MANUFACTURED ARE NOT KELLY'S RESPONSIBILITY.

IMPORTANT NOTES

PLEASE READ BEFORE BEGINNING ASSEMBLY OF BUILDING
WARRANTY WILL BE VOIDED IF THESE PROCEDURES ARE NOT FOLLOWED

Technical Support & Service

A Kelly Klosure Service Representative is just a phone call away.

Please feel free to call with any questions, suggestions or issues as they arise!

Please call 1-800-228-7230 and ask for Service during normal business hours.

If calling after hours, please leave a voice mail in the general mailbox.

Please include the Kelly Klosure Order Number shown to the left on this page when calling for service.

Damage & Shipping Shortages

Any damage or shipping shortages should be reported to Kelly Klosure within 15 days of delivery. Kelly will expedite replacement material. However, Kelly is not liable for replacement material purchased locally without prior approval.

Back Charges

Kelly Klosure must give prior approval of any work relating to shortages or errors in manufacturing. If prior approval is not given, back charges will be denied.

Exterior Fasteners

Due to vibration during the shipping process, some screws that hold the exterior steel sheeting to the panel frame may have been loosened. The building erector is to check and tighten all of the screws prior to building assembly. The screws are considered tight when the rubber washer is in complete contact with the sheeting and is not loose to the touch.

Bolt Installation

All bolts shall be "Snug Tight". A "Snug Tight" condition is the tightness that is attained with a few impacts of an impact wrench or the full effort of a crew member using an ordinary spud wrench to bring the connected plies into firm contact.

Building Penetrations

Every effort was made by Kelly during the approval process to factory frame any required wall or roof penetrations, or otherwise ensure that framing will not be interfered with for field cut penetrations. Prior approval and instructions for modification must be obtained from Kelly before cutting or modifying any structural steel framework, otherwise the warranty will be void.

Manufacturer's Disclaimer

The manufacturer has designed and engineered this system. Variations and/or modifications to the system or components will void and nullify any and all warranties, both written and/or implied, and liability for defects in the system and it's components. Manufacturer further accepts no responsibility and/or liability for obtaining or maintaining local, regional or national building permits, inspections or documents that may be required.

Lightning Protection Disclaimer

Kelly Klosure Systems roof & wall panels are manufactured from Galvalume® coated steel. To prevent galvanic corrosion, the roof and wall panels must not come into contact with, or water runoff from, copper, lead or copper bearing brasses. For lightning protection, aluminum conductors and aluminum or stainless steel clamps and fixtures are compatible with Galvalume® coated steel.

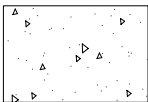
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ARCHITECTURAL LEGEND



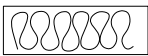
EARTH



CONCRETE



RIGID INSULATION



BATT INSULATION

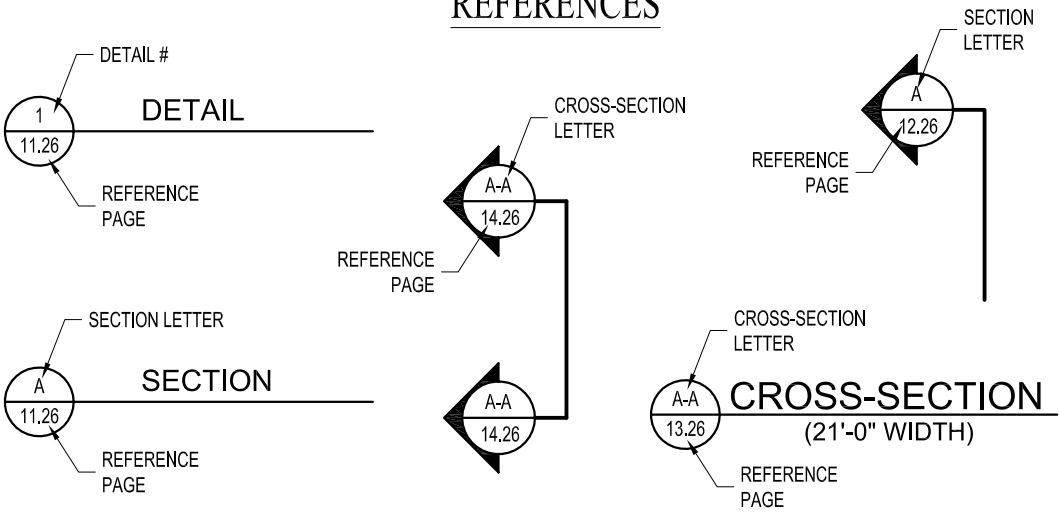


GLASS (ELEVATION)

TOOL LIST

Qty.	Description
1	TIN SNIPS
4	DRIFT PINS (1/4" - 3/4" TAPER)
2	1/2" DRIVE RATCHETS
2	9/16" SOCKET
2	3/4" SOCKET
2	1 1/16"" SOCKET
1	ELECTRIC IMPACT WRENCH 1/2" DRIVE
1	MASONRY DRILL
3	3/8" MASONRY DRILL BIT (MINIMUM LENGTH 6")
1	1/2" MASONRY DRILL BIT (MINIMUM LENGTH 10")
1	SLEDGE HAMMER
1	3 LB. HAMMER
2	C-CLAMP VISE GRIPS
2	C-CLAMP W/ 4" - 6" OPENING
1	TAG LINE ROPE - 75'-0"LONG
2	SCAFFOLDING OR STAGGING (ROLLING)
1	SCREWDRIVER W/ PHILLIPS HEAD
1	SCREWDRIVER W/ STANDARD HEAD
1	ELECTRIC DRILL
2	9/16" WRENCH
2	3/4" WRENCH
2	1 1/16" WRENCH
2	5/16" NUT DRIVER
2	3/8" NUT DRIVER
1	50'-0"LONG TAPE MEASURE
1	CHALK LINE
2	STEP LADDERS
1	CAULKING GUN
OPTIONAL EQUIPMENT	
1	FORK LIFT
1	SCISSOR LIFT
1	JLG OR CONDOR CHERRY PICKER

REFERENCES



TOOLS & ASSEMBLY

THE DRIFT PIN IS USED TO ALIGN THE SLOTTED KEY HOLES IN EITHER THE TWO ADJACENT PANELS OR THE PANEL AND THE ERECTION ANGLE TO BE CONNECTED. (FIGURES 4A, B)

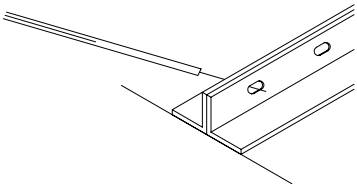


FIGURE 4A

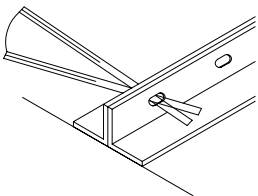


FIGURE 4B

THE VICE GRIPS ARE THEN UTILIZED TO PULL THE TWO CONNECTING PIECES TOGETHER AND HOLD THEM SECURELY UNTIL THE LOCKING KEYS ARE PUT INTO PLACE. (FIGURES 5A, B)

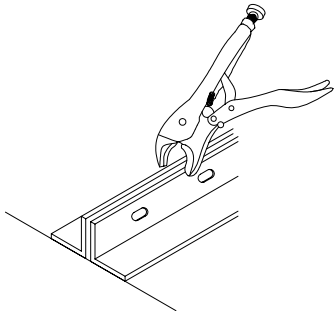


FIGURE 5A

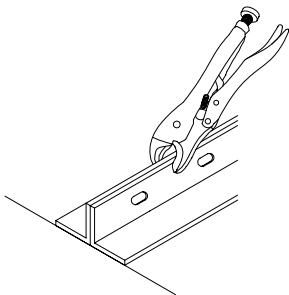


FIGURE 5B

ALL BOLTS W/ NUTS SHALL BE "SNUG-TIGHT" (SNUG-TIGHTENED CONDITION IS THE TIGHTNESS THAT IS ATTAINED WITH A FEW IMPACTS OF AN IMPACT WRENCH OR THE FULL EFFORT OF AN CREW MEMBER USING AN ORDINARY SPUD WRENCH TO BRING THE CONNECTED PLIES INTO FIRM CONTACT)

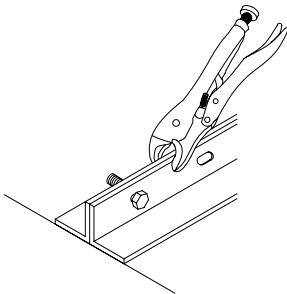
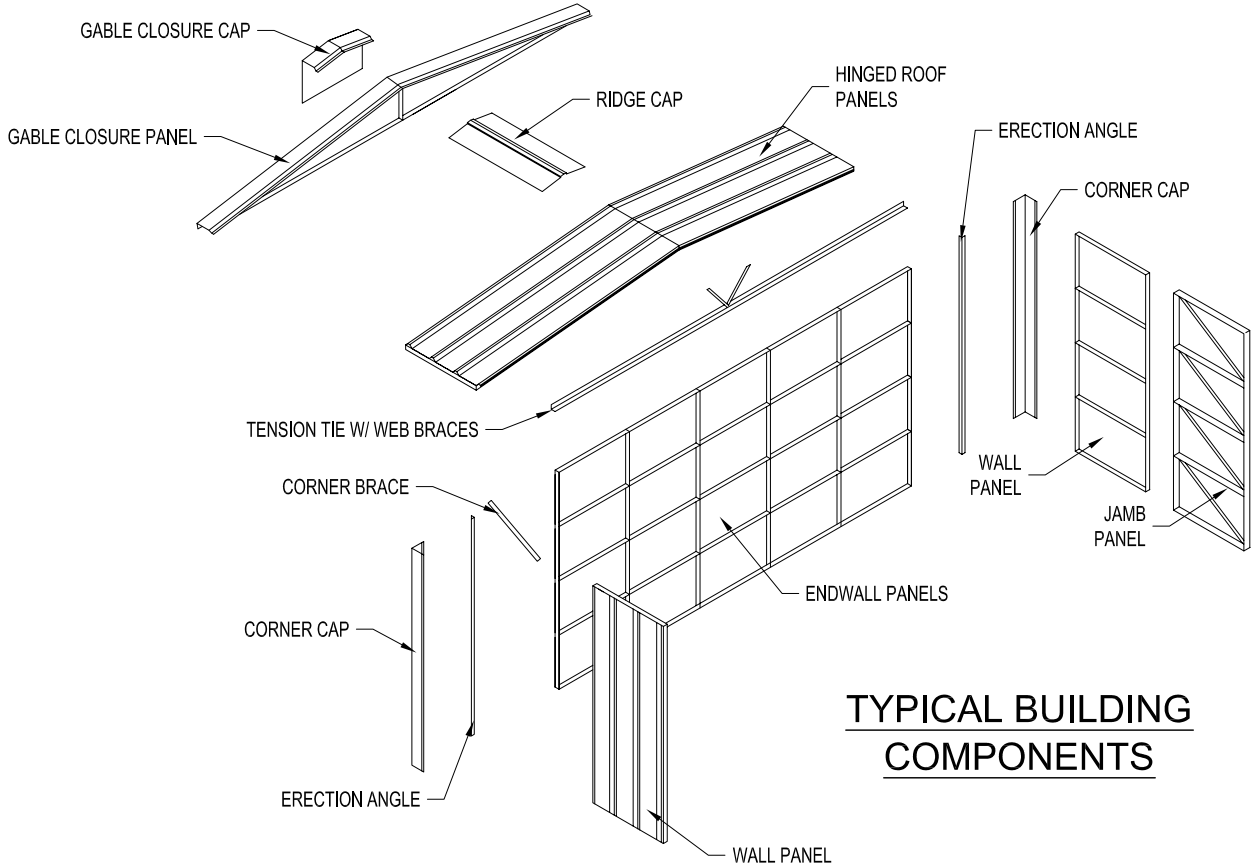



FIGURE 6A

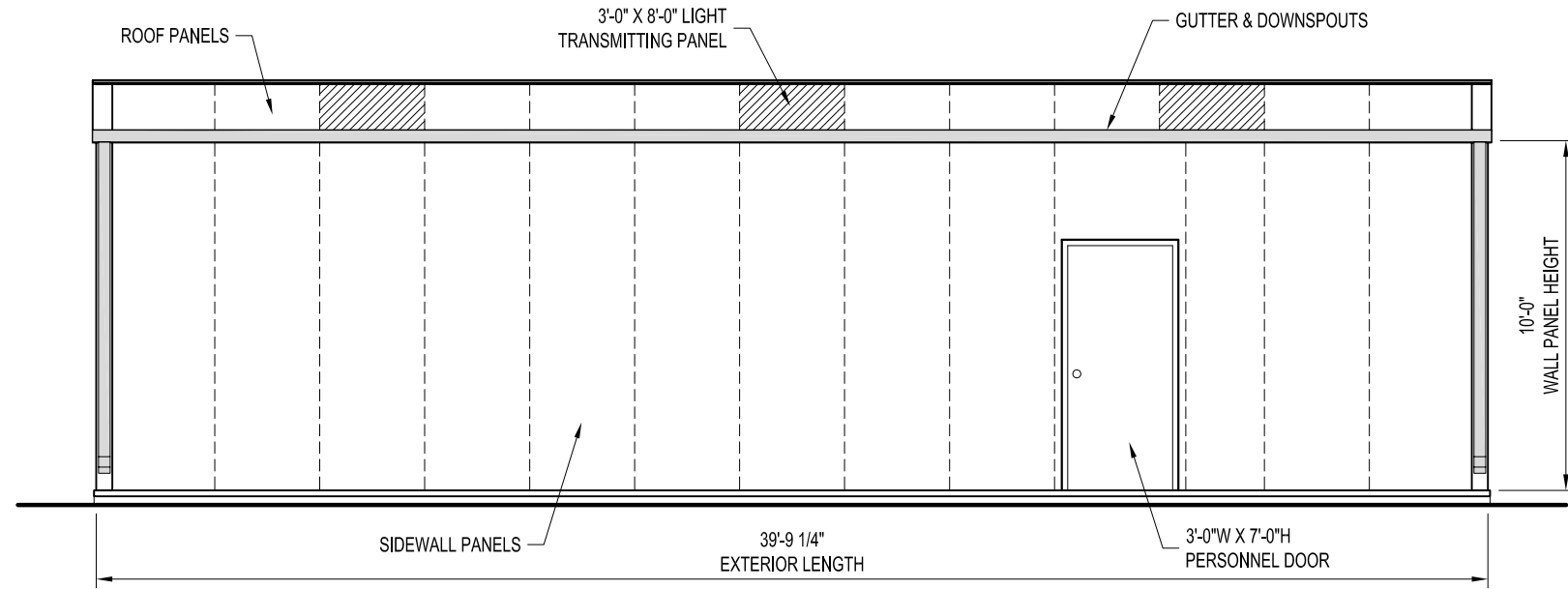


TYPICAL BUILDING COMPONENTS

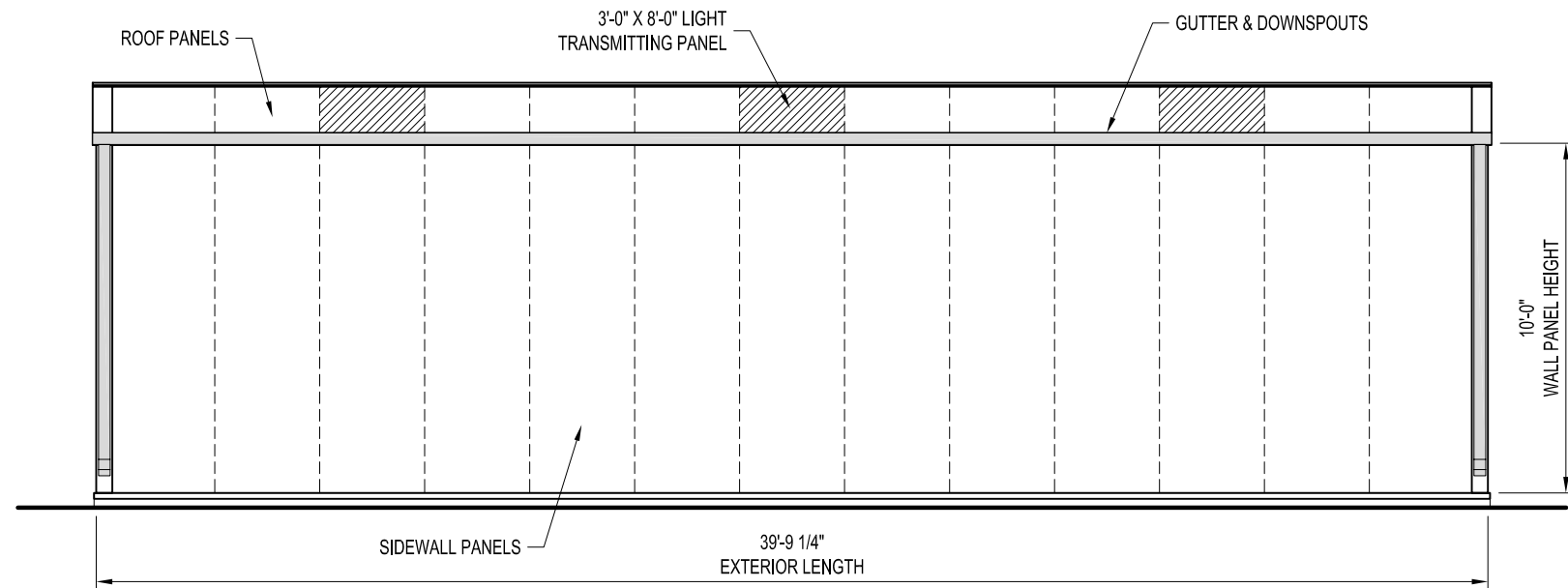
DRAWN BY: ALEX CARSTENS		PROJECT TITLE: SAMPLE ASSEMBLY DRAWINGS		PAGE TITLE: BASIC BUILDING COMPONENTS		 EASY TO ASSEMBLE PANEL SYSTEMS FOR RELOCATABLE ENCLOSURES FROM WEATHER BARRIERS TO BUILDINGS
DATE: 8/12/10				SHEET 2 OF 10		
APPROVED BY:				PROPRIETARY INFORMATION <small>"THIS DRAWING & THE DESIGN IT COVERS ARE THE EXCLUSIVE PROPERTY OF KELLY GROUP, INC. NO PART OF THIS DRAWING OR THE DESIGN IT COVERS MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF KELLY GROUP, INC. TO THE USER OR THEIR AGENTS. KELLY GROUP, INC. AND ITS AGENTS MAKE NO REPRESENTATION REGARDING DRAWING SCALE & ACCURACY."</small>		
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EASY TO ASSEMBLE PANEL
SYSTEMS FOR RELOCATABLE
ENCLOSURES FROM WEATHER
BARRIERS TO BUILDINGS

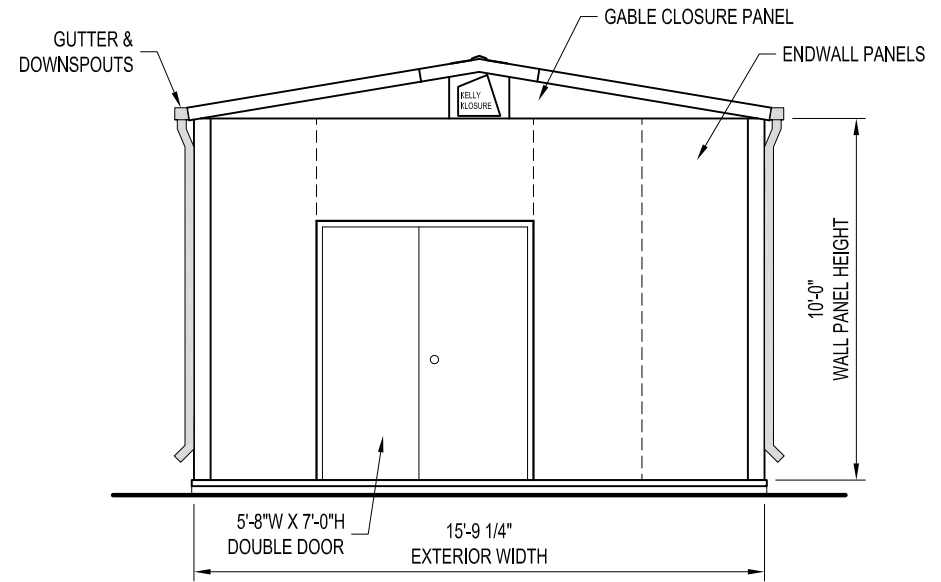
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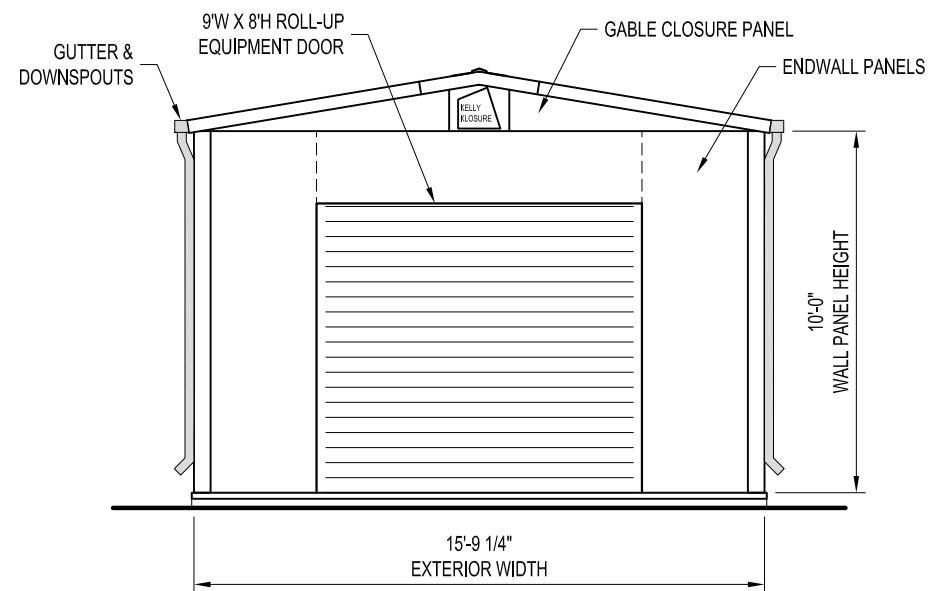
LEFT ELEVATION



RIGHT ELEVATION



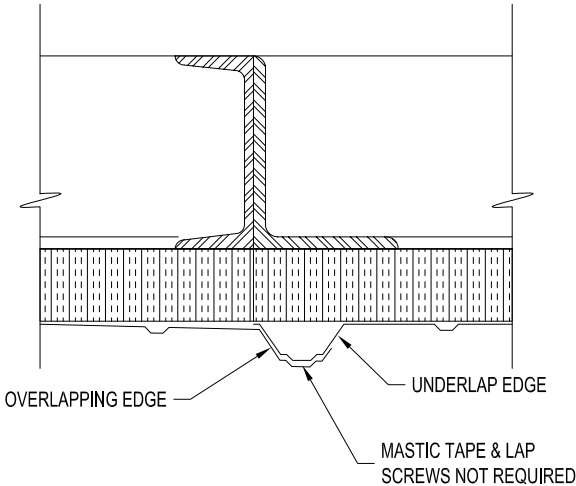
FRONT ELEVATION



BACK ELEVATION

MATERIALS LIST

Qty	Description			
24	3102		Wall Panel 3'x10'x2"	
WP-1	29GV	I15	29Ga Galvalume Sht	1.1/2" Insul.
1	2310		Wall Panel 2'-3"x10'x2"	
WP-2	29GV	I15	29Ga Galvalume Sht	1.1/2" Insul.
1	3910	RSO	Door Panel 3'-9"x10'x2"	3'x7" P. Door (HRSO)
WP-3	29GV	I15	29Ga Galvalume Sht	1.1/2" Insul.
1	6102	DD	Door Panel 6'x10'x2"	5'-8"x7'-0" Double Door (SO)
WP-4	29GV	I15	29Ga Galvalume Sht	1.1/2" Insul.
1	3102		Wall Panel 3'x10'x2"	Jamb Panel
WP-5	29GV	I15	29Ga Galvalume Sht	1.1/2" Insul.
1	3102		Wall Panel 3'x10'x2"	Jamb Panel
WP-6	29GV	I15	29Ga Galvalume Sht	1.1/2" Insul.
1	3102		Header Panel 2'x9'x2"	
HP-1	29GV	I15	29Ga Galvalume Sht	1.1/2" Insul.
10	33152	15RP	Roof Panel 3'x15'x2"	
RP-1	29GV	I15	29Ga Galvalume Sht	1.1/2" Insul.
3	33152	15RF	Roof Panel 3'x15'x2"	Light Transmitting Roof Panel
RP-2	29GV	I15	29Ga Galvalume Sht	1.1/2" Insul.
2	0152		Gable End Panel, 15' Span	
	29GV	I15	29Ga Galvalume Sht	1.1/2" Insul.
4	2109	A15	10' Erection Angle	L1.1/2x1.1/2x1/8
Qty	Description			
1			Set Assembly Drawings (w/MSDS Sheets)	
1	Pint		Touch Up Paint - Panel Frames	Red Primer
1	Pint		Touch Up Paint - Door	Mfg. Door Gray
2			S. Parker Door Knob	
2			S. Parker Door Closure	
28			Outer Closure Strip	Imperial Rib
79	Ft.		R13 Batt Insulation	
5	Rolls		1/2" x 1" Base Seal - 25Ft	
2	Tubes		Silco Caulking - Clear	
	<u>Building Bolts</u>			
350			3/8"x1" Bolt, Zinc Plated	
350			3/8" Nut, Zinc Plated	
50			Locking Keys	
60			1/2"x1" Bolt, Zinc Plated	
60			1/2" Nut, Zinc Plated	
8			3/8" Lag Screws	
20			#5 Tek Screw	
20	Ft.		Foil Tape	
	<u>SS Bracing</u>			
4			Corner Brace Angle - 3'-9.3/4"	L2x2x1/8
8			3/8"x1" Bolt, Zinc Plated	
8			3/8" Nut, Zinc Plated	
2			Gable End Brace Angle - L2x2x1/8	2'-11"
4			3/8"x1" Bolt, Zinc Plated	
4			3/8" Nut, Zinc Plated	
	<u>SS Tension Ties</u>			
12			Horiz.Tension Tie x 14'-11"	L2.1/2x2.1/2x3/16
24			Web Member - W1 - 1'-1.13/16"	L1.1/2x1.1/2x1/8
24			Web Member - W2 (1'-6.5/16)	L1.1/2x1.1/2x1/8
24			Web Member - W3 (1'-11)	L1.1/2x1.1/2x1/8
27			5/8"x1.3/4" Bolt, Zinc Plated	
27			5/8" Nut, Zinc Plated	
144			3/8"x1" Bolt, Zinc Plated	
144			3/8" Nut, Zinc Plated	
13			3/8" Rod Bridging	
29			Push Nut	
	<u>Building Flashing</u>			
4			10' Formed Ridge Cap	Galvalume
4			10' Corner Caps	Galvalume
8			10' Eave Flashing	Galvalume
12			10' Base Flashing	Galvalume
4			Base Flashing Corners	Galvalume
4			Closure Cap	Galvalume
2			Gable End Cap	Galvalume
2	7'		Double Door Vertical Flashing	Galvalume
6			Light Lap cap	Galvalume
350			#8-18 x 1/2 T-2 Screw	Galvanized
6	10'		Open ended gutter sections	
2	5'		Gutter section w/ Right endap & outlet	
2	5'		Gutter section w/ Left endap & outlet	
4	10'		Box Downspouts	
12			Downspout support bracket	
8	5'		Gutter support Channel	
	<u>Asta Equipment Door</u>			
2		9	Wide	x 8 High
6	8'		Asta Roll-Up Equipment Door w/Hdwe	
60			Equipment Door Flashing	Galvalume
62			#4 Tek Screw	Galvalume
62			1/4" x 1.1/4" Bolt, Zinc Plated	
62			1/4" Nut, Zinc Plated	
44	Lf.		2" Brush Weatherstripping	
44	Lf.		Aluminum Retainer 1" 45 Degree	
44			#5 Tek Screw	



OVERLAP DETAIL

2) FOUNDATIONS

- A) RECOMMENDED FOUNDATION SIZE IS GIVEN ON THE FOUNDATION PLAN VIEW PAGE OF THIS SET.
- a) OUTSIDE DIMENSIONS AS SHOWN ARE REQUIRED TO ACCEPT BUILDING BASE FLASHING AS SUPPLIED. A TOLERANCE OF + OR - 1/4" IS ACCEPTABLE. THE SLAB SHOULD BE LEVEL AROUND PERIMETER OF FOUNDATION WITH A TOLERANCE OF + OR - 1/4". ANY VARIANCE COULD CREATE A LEAKAGE PROBLEM AT BASE OF BUILDING.
- b) USERS ARE TO ESTABLISH SIZE AND REINFORCEMENT REQUIREMENTS FOR FOUNDATIONS TO ACCOMMODATE SITE SOIL CONDITIONS AND LOCAL FROST DEPTH.
- c) BUILDING ANCHOR BOLT REACTIONS ARE AVAILABLE UPON REQUEST.

B) ANCHOR BOLTS

- a) PRESETTING OF ANCHOR BOLTS IS NOT REQUIRED. ANCHOR BOLTS WILL BE INSTALLED AS THE BUILDING IS ERECTED. KELLY RECOMMENDS THE *SIMPSON TITEN HD SCREW ANCHOR* AS SHOWN ON THE BUILDING BASE SECTION ON THE BASE SECTIONS PAGE.
- b) CONCRETE ANCHORS WILL BE SUPPLIED WITH THE BUILDING SHIPMENT.

3) PANEL COMPONENTS AND FINISHES

- A) PANEL FRAMES & STRUCTURAL STEEL COMPONENTS
- a) ONE COAT, CORROSION RESISTANT, WATER REDUCIBLE, ALKYD EMULSION PRIMER
- B) EXTERIOR STEEL SIDING AND ROOFING
- a) 29 GA. 3/4" RIBBED "IMPERIAL RIB", DOES NOT REQUIRE SEAL TAPE OR STITCH SCREWS AT OVERLAPS
- b) SIDING AND ROOFING TO BE PLAIN GALVALUME COATING ONLY
- C) FACTORY INSTALLED INSULATION
- a) INSULATION TO BE RIGID, CLOSED CELL, POLYISOCYANURATE WITH FOIL FACING
- b) WALLS: 1.1/2" THICK
- c) ROOF: 1.1/2" THICK
- D) FACTORY INSTALLED STEEL INSULATION LINER
- a) NONE

4) GUTTER SYSTEMS

- A) GUTTER & DOWNSPOUTS ARE SUPPLIED BY KELLY AS SHOWN ON THE BUILDING ELEVATIONS (PAGE 3 OF 10).
- NOTES:
IN COLD CLIMATES WHERE ICE AND SNOW BUILD UP IS A PROBLEM, KELLY RECOMMENDS HEAT TRACE TO PREVENT ICE BUILD UP IN THE GUTTERS AND SNOW GUARDS / BLOCKS TO PREVENT SNOW FROM SLIDING OFF THE ROOF AND DAMAGING THE GUTTERS. THIS MATERIAL, IF REQUIRED, IS TO BE SUPPLIED AND INSTALLED BY OTHERS.

5) PERSONNEL AND EQUIPMENT DOORS

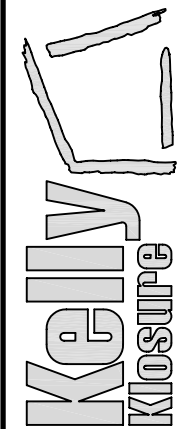
- A) 3'W X 7'H PERSONNEL DOOR FACTORY INSTALLED IN A 3'-9" WIDE WALL PANEL, TYPE "A" SHOWN ON PLAN VIEW
- a) DOOR FRAME: 16 GA. STEEL, PRIMED AND FINISH PAINTED
- b) DOOR LEAF: 18 GA. STEEL, HONEYCOMB CORE, PRIMED AND FINISH PAINTED
- c) *ENTRY LOCK: STANDARD LOCKSET, S.PARKER B9160 SERIES, STAINLESS STEEL
- d) HINGES: (3) 4.5" BALL BEARING, STANLEY FBB179, US26D FINISH
- e) *CLOSER: STANDARD, S.PARKER 954, ALUMINUM FINISH
- f) DOOR SWEEP: STANDARD, MD DCV134, ALUMINUM FINISH
- g) WEATHER STRIPPING: NONE
- B) 5'-8"W X 7'H PERSONNEL DOOR FACTORY INSTALLED IN A 6'-0" WIDE WALL PANEL, TYPE "B" SHOWN ON PLAN VIEW
- a) DOOR FRAME: 16 GA. STEEL, PRIMED AND FINISH PAINTED
- b) DOOR LEAF: 18 GA. STEEL, HONEYCOMB CORE, PRIMED AND FINISH PAINTED
- c) *ENTRY LOCK: STANDARD LOCKSET, S.PARKER B9160 SERIES, STAINLESS STEEL
- d) HINGES: (3) 4.5" BALL BEARING, STANLEY FBB179, US26D FINISH
- e) *CLOSER: STANDARD, S.PARKER 954, ALUMINUM FINISH
- f) DOOR SWEEP: STANDARD, MD DCV134, ALUMINUM FINISH
- g) WEATHER STRIPPING: NONE
- h) FLUSH BOLTS: INACTIVE LEAF ONLY, STANDARD, IVES 458B, US26D FINISH

- NOTES:
1. (*) THESE ITEMS ARE FIELD INSTALLED TO PREVENT DAMAGE DURING SHIPMENT AND ERECTION
2. CHANGES FROM LISTED HARDWARE MAY REQUIRE AN ADDITIONAL CHARGE.

- C) ROLL-UP EQUIPMENT DOORS ARE AS NOTED ON THE PLAN VIEW PAGE DOOR SCHEDULE.

EQUIPMENT DOORS ARE SUPPLIED ONLY. INSTALLATION AND SERVICE IS THE RESPONSIBILITY OF THE END USER. KELLY KLOSURE DOES NOT HAVE EXPERIENCE IN INSTALLATION OF EQUIPMENT DOORS AND THEREFORE CANNOT PROVIDE ASSISTANCE EXCEPT IN WARRANTY, SHIPPING SHORTAGES OR SHIPPING DAMAGE RELATED ISSUES.

EASY TO ASSEMBLE PANEL
SYSTEMS FOR RELOCATABLE
ENCLOSURES FROM WEATHER
BARRIERS TO BUILDINGS



Mfg. by Kelly Group, Inc.

P.O. Box 1058 Fremont, NE 68026

Phone: 800-228-7230 Fax: 402-727-1363 Web: www.kellyklosure.com

MATERIALS LIST

SHEET 4 OF 10

PROPRIETARY INFORMATION

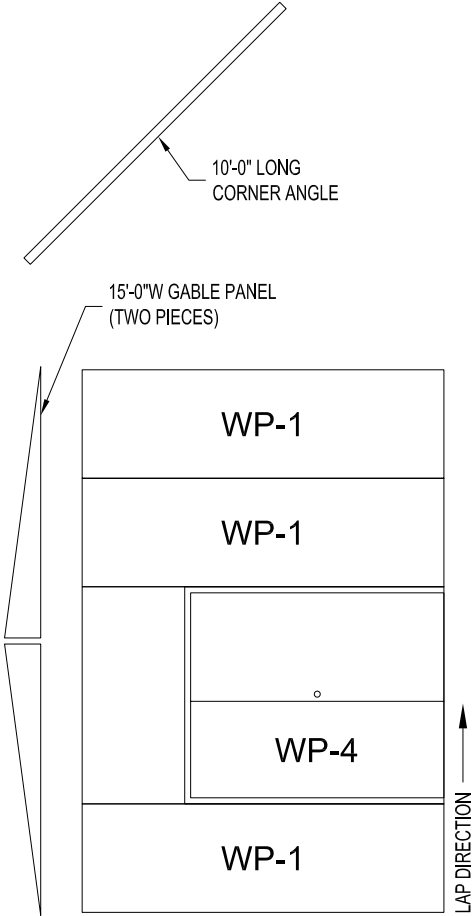
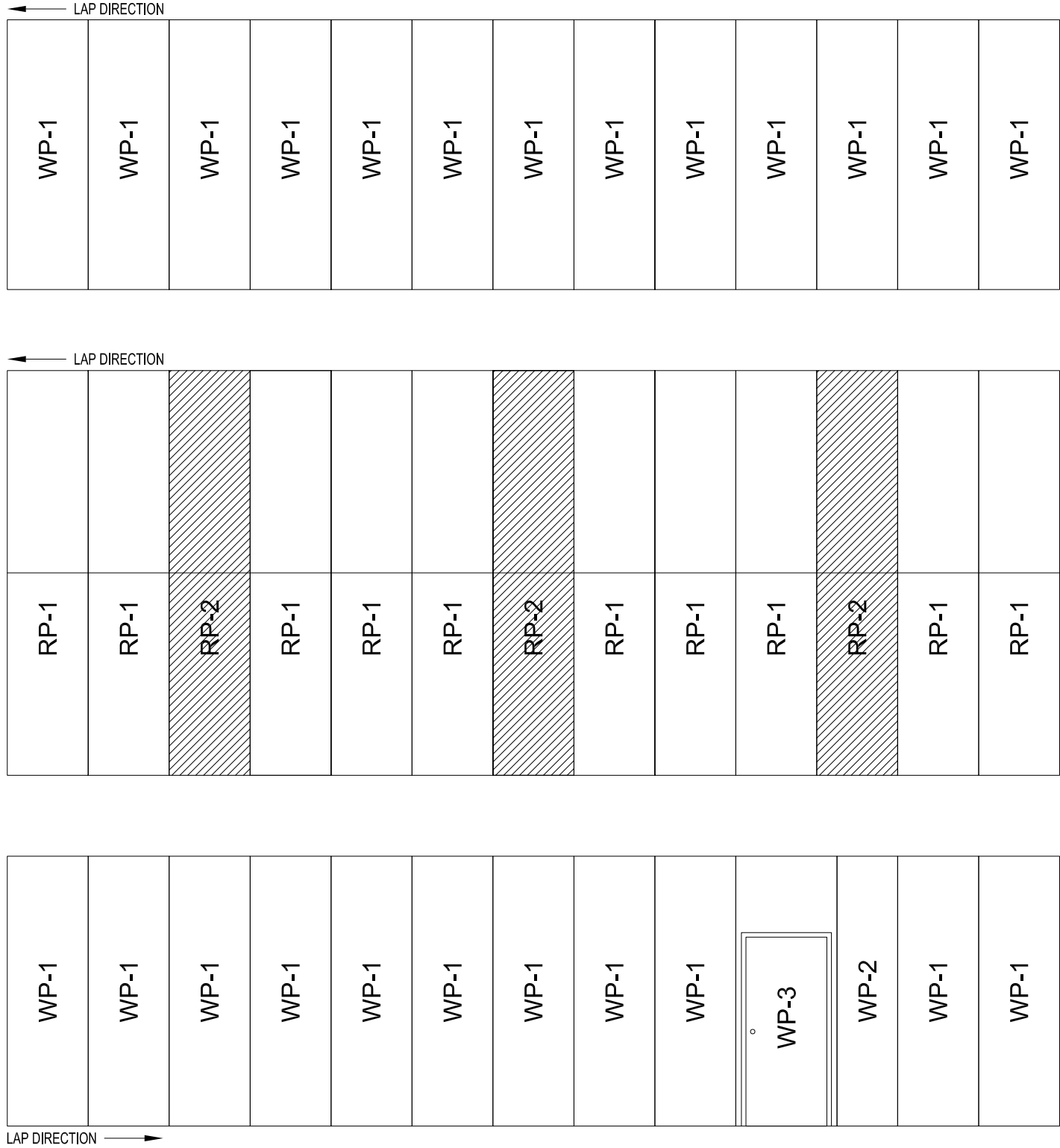
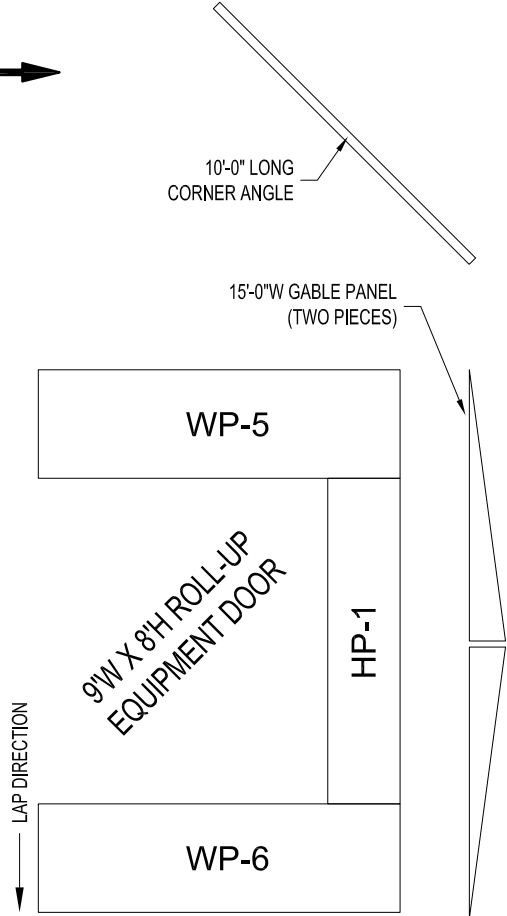
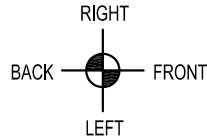
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PROJECT TITLE:
SAMPLE ASSEMBLY DRAWINGS

DRAWN BY: ALEX CARSTENS	DATE: 8/12/10	APPROVED BY:	DATE:	REVISION:	DATE:	SCALE: NOT TO SCALE	K.K. QUOTE NUMBER:
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BUYER:
K.K. ORDER NUMBER:
BUYER P.O. NUMBER:

START ASSEMBLY AT THIS END & WORK IN THIS DIRECTION




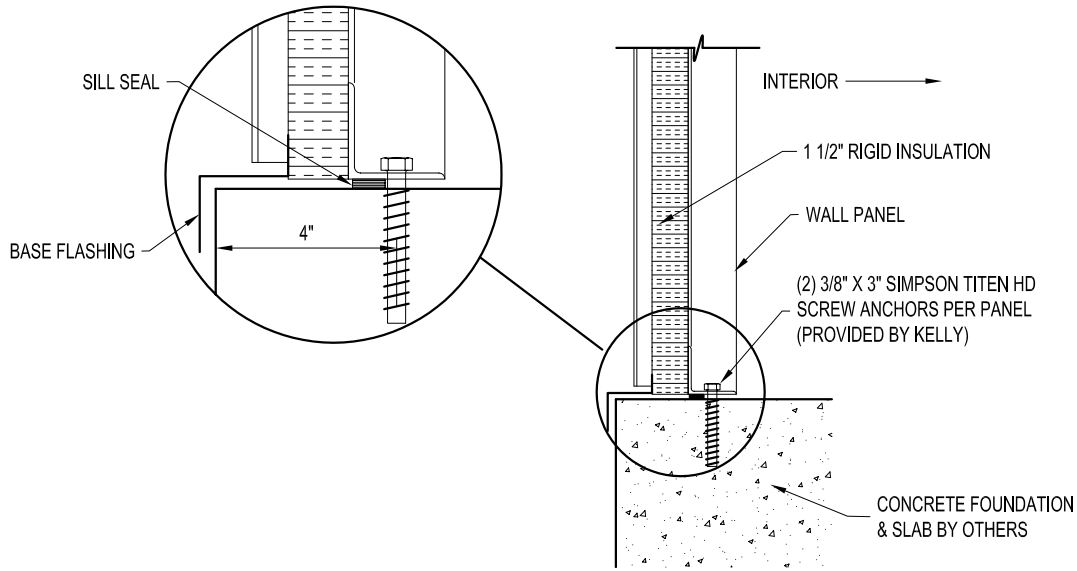
BUILDING LAYFLAT

DRAWN BY: ALEX CARSTENS		PROJECT TITLE: SAMPLE ASSEMBLY DRAWINGS		PAGE TITLE: BUILDING LAYFLAT		EASY TO ASSEMBLE PANEL SYSTEMS FOR RELOCATABLE ENCLOSURES FROM WEATHER BARRIERS TO BUILDINGS	
DATE: 8/12/10	APPROVED BY: DATE:	BUYER:		SHEET 5 OF 10		Mfr. by Kelly Group, Inc. P.O. Box 1058 Fremont, NE 68026 Phone: 800-228-7230 Fax: 402-727-1363 Web: www.kellyklosure.com	
REVISION: DATE:	SCALE: 3/16" = 1'-0"	K.K. ORDER NUMBER:		K.K. QUOTE NUMBER:		PROPRIETARY INFORMATION THIS DRAWING & THE DESIGN IT COVERS ARE THE EXCLUSIVE PROPERTY OF KELLY GROUP, INC. NO PART OF THIS DRAWING OR THE DESIGN IT COVERS MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF KELLY GROUP, INC. OF NE. TO THE USER OR THEIR AGENTS. KELLY GROUP, INC. OF NE. MAKES NO REPRESENTATION REGARDING DRAWING SCALE & ACCURACY.	

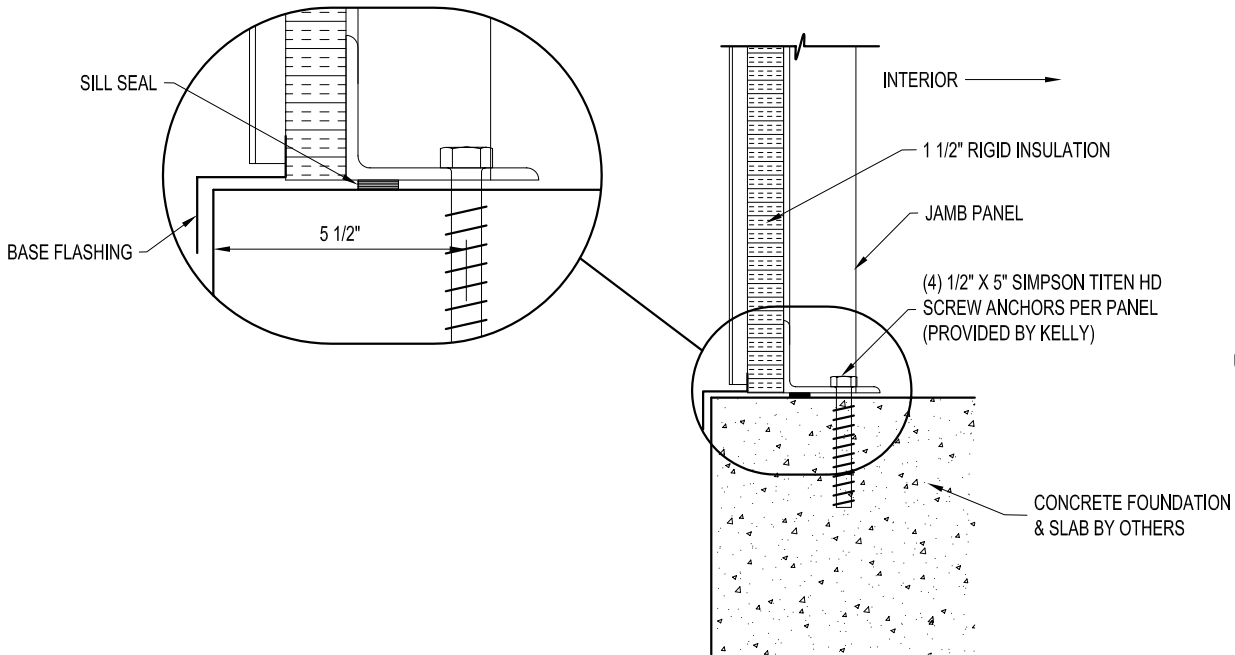


USING THE SQUARED MARKER POINTS, SNAP A CHALK LINE AS SHOWN. (THE CHALK LINE SIGNIFIES THE INSIDE BUILDING DIMENSIONS)

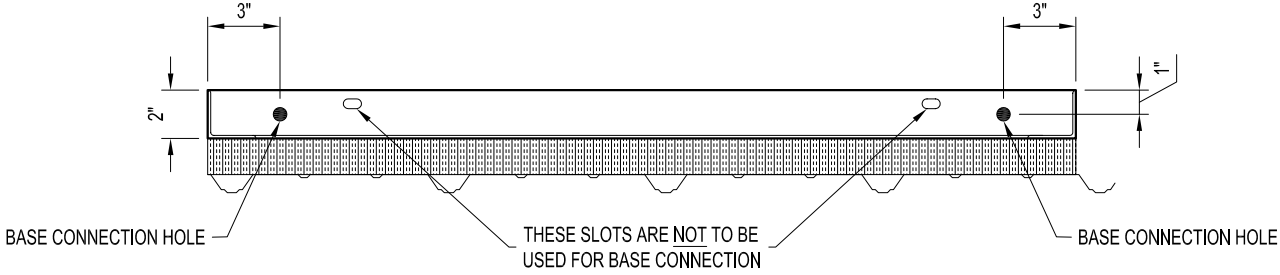
DRAWN BY: ALEX CARSTENS		PROJECT TITLE: SAMPLE ASSEMBLY DRAWINGS		PAGE TITLE: FOUNDATION PREPARATION PLAN VIEW				EASY TO ASSEMBLE PANEL SYSTEMS FOR RELOCATABLE ENCLOSURES FROM WEATHER BARRIERS TO BUILDINGS	
DATE: 8/12/10				SHEET 6	OF 10	Mfr. by Kelly Group, Inc. P.O. Box 1058 Fremont, NE 68026 Phone: 800-228-7230 Fax: 402-727-1363 Web: www.kellyklosure.com			
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DATE:				BUYER:					
REVISION:									
DATE:									
SCALE: 3/16" = 1'-0"									
K.K. QUOTE NUMBER:		K.K. ORDER NUMBER:		BUYER P.O. NUMBER:					



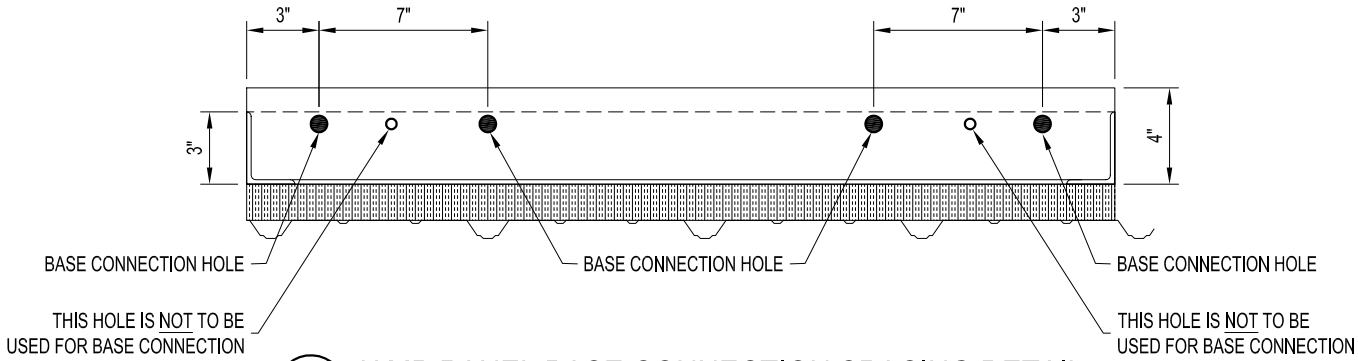
A TYPICAL PANEL BASE SECTION
6.10 SCALE: 1 1/2" = 1'-0"



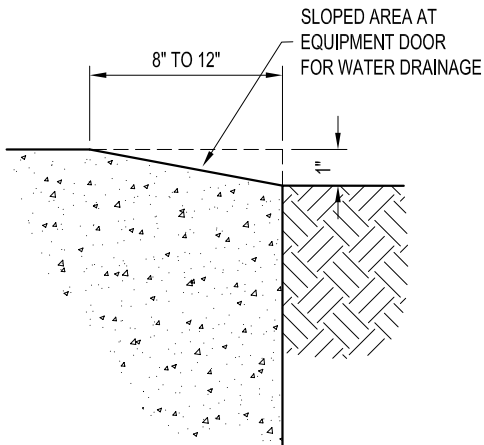
B JAMB PANEL BASE SECTION
6.10 SCALE: 1 1/2" = 1'-0"



TYPICAL BASE CONNECTION SPACING DETAIL
SCALE: 1 1/2" = 1'-0"



JAMB PANEL BASE CONNECTION SPACING DETAIL
SCALE: 1 1/2" = 1'-0"



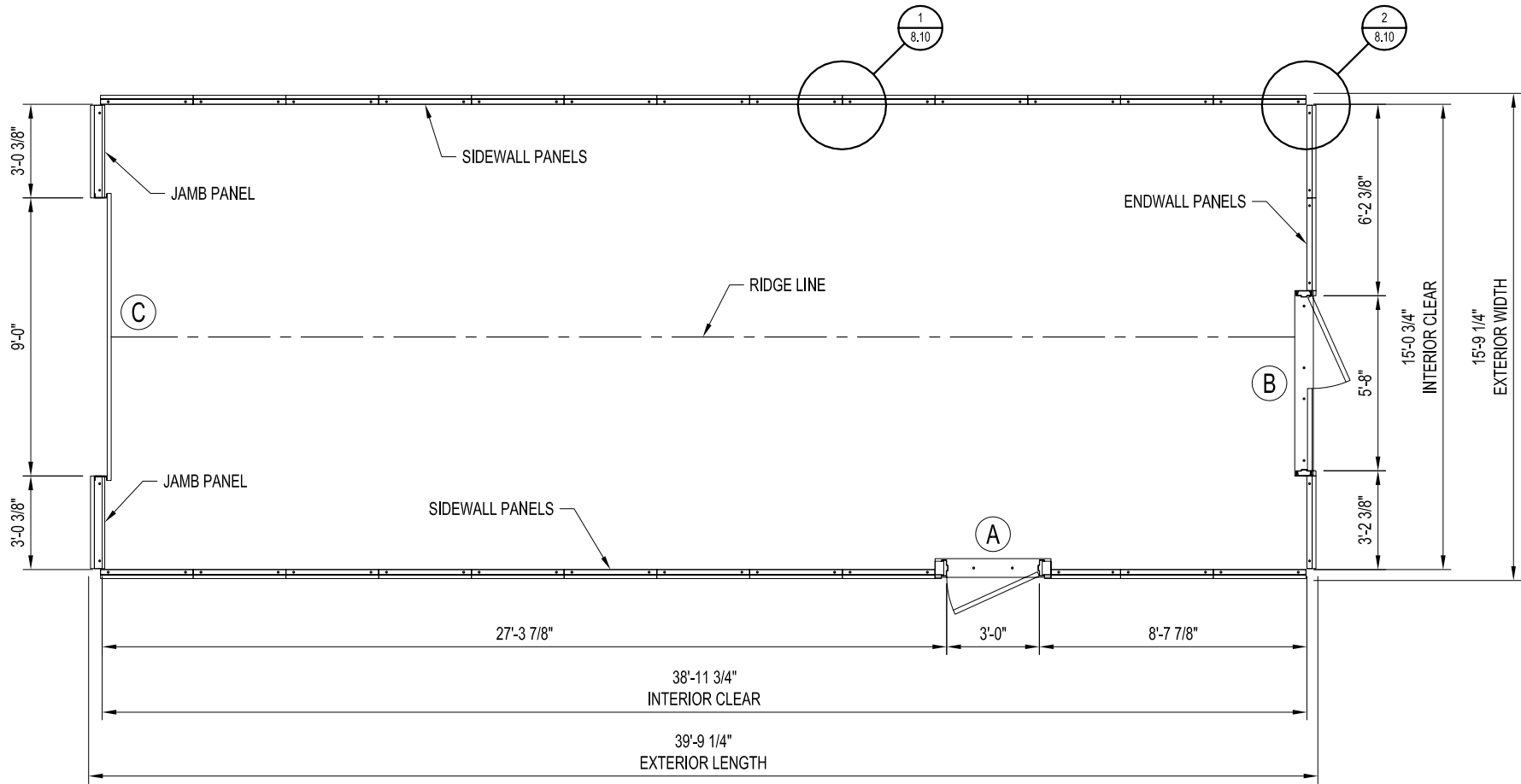
C EQUIPMENT DOOR RAMP SECTION
6.10

PROJECT TITLE: SAMPLE ASSEMBLY DRAWINGS		PAGE TITLE: BASE SECTIONS	
DRAWN BY: ALEX CARSTENS		SHEET 7 OF 10	
DATE: 8/12/10		PROPRIETARY INFORMATION THIS DRAWING & THE DESIGN IT COVERS ARE THE EXCLUSIVE PROPERTY OF KELLY GROUP, INC. NO PART OF THIS DRAWING OR THE DESIGN IT COVERS MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF KELLY GROUP, INC. OR ITS AGENTS. ANY VIOLATION OF THIS PERMISSION SHALL BE SUBJECT TO THE FULL AND EXCLUSIVE JURISDICTION OF THE FEDERAL COURTS OF THE UNITED STATES OF AMERICA.	
APPROVED BY:		BUYER:	
DATE:		K.K. ORDER NUMBER:	
REVISION:		BUYER P.O. NUMBER:	
DATE:		SCALE: 1 1/2" = 1'-0"	
K.K. QUOTE NUMBER:		K.K. QUOTE NUMBER:	

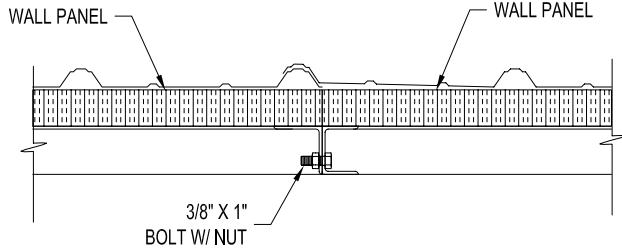
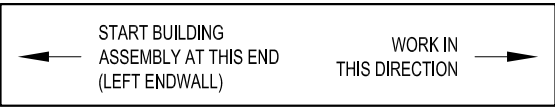
Kelly Klosure

EASY TO ASSEMBLE PANEL
SYSTEMS FOR RELOCATABLE
ENCLOSURES FROM WEATHER
BARRIERS TO BUILDINGS

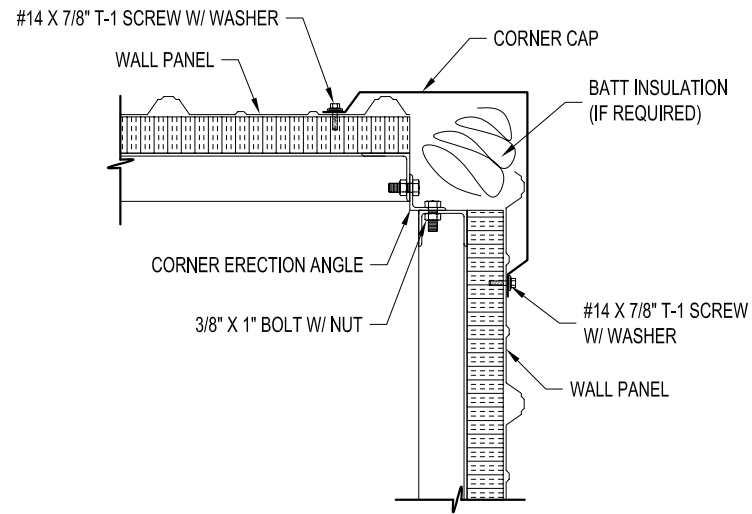
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PLAN VIEW

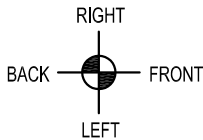


1
8.10
TYPICAL PANEL CONNECTION DETAIL
SCALE: 1 1/2" = 1'-0"



2
8.10
TYPICAL CORNER CONNECTION DETAIL
SCALE: 1 1/2" = 1'-0"

DOOR SCHEDULE	
MARK NO.	DESCRIPTION
A	3'-0"W X 7'-0"H PERSONNEL DOOR (SWING AS SHOWN ON PLAN VIEW)
B	5'-8"W X 7'-0"H DOUBLE DOOR (SWING AS SHOWN ON PLAN VIEW)
C	9'W X 8'H ASTA BRAND MODEL 203 UNINSULATED EQUIPMENT DOOR NON-SLAT CONTINUOUS CURTAIN STYLE W/ MANUAL OPERATOR & WINDLOCKS



DOOR SCHEDULE

MARK NO. DESCRIPTION

A3'-0"W X 7'-0"H PERSONNEL DOOR (SWING AS SHOWN ON PLAN VIEW)

B5'-8"W X 7'-0"H DOUBLE DOOR (SWING AS SHOWN ON PLAN VIEW)

C9'W X 8'H ASTA BRAND MODEL 203 UNINSULATED EQUIPMENT DOOR NON-SLAT CONTINUOUS CURTAIN STYLE W/ MANUAL OPERATOR & WINDLOCKS

PLAN VIEW & DETAILS

SHEET 8 OF 10

PROJECT TITLE: SAMPLE ASSEMBLY DRAWINGS

BUYER: K.K. ORDER NUMBER: BUYER P.O. NUMBER:

DRAWN BY: ALEX CARSTENS

DATE: 8/12/10

APPROVED BY:

DATE:

REVISION:

DATE:

SCALE: 3/16" = 1'-0"

K.K. QUOTE NUMBER:

EASY TO ASSEMBLE PANEL

SYSTEMS FOR RELOCATABLE

ENCLOSURES FROM WEATHER

BARRIERS TO BUILDINGS

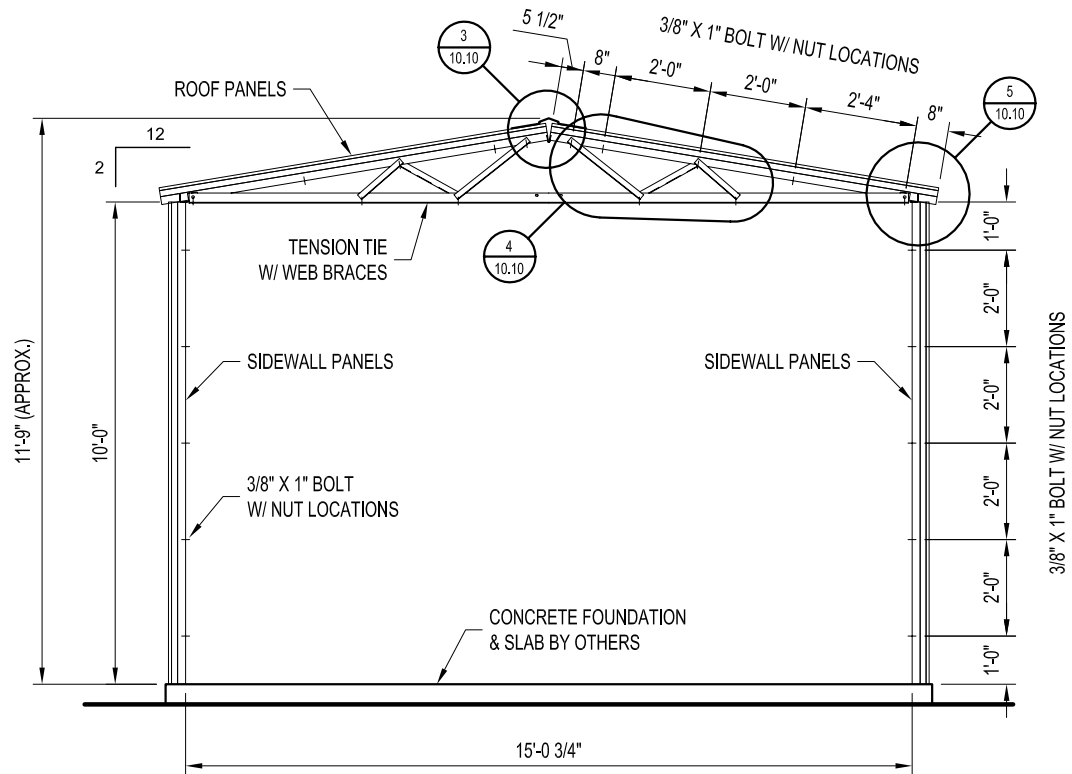
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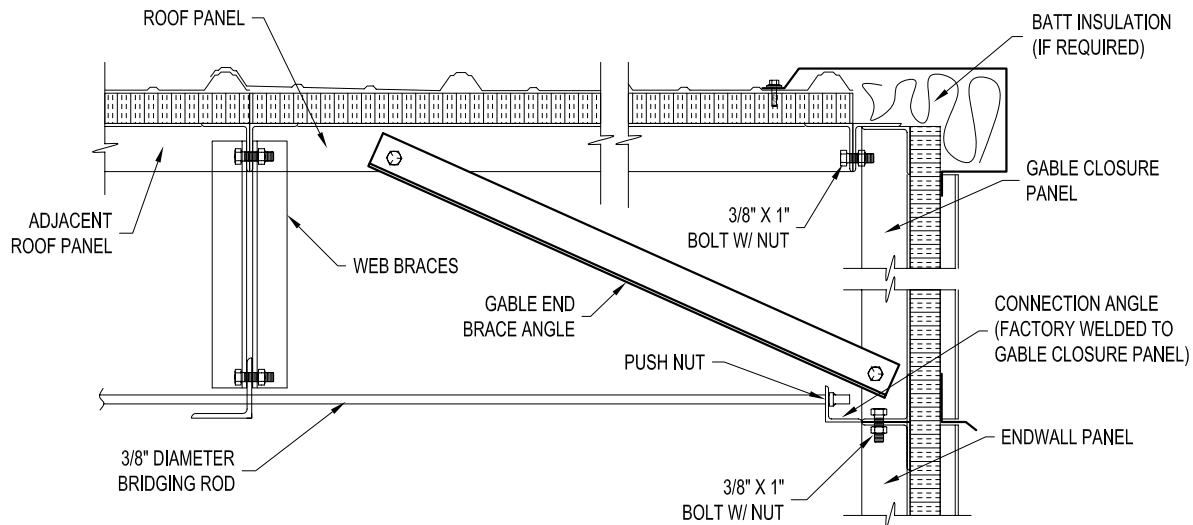
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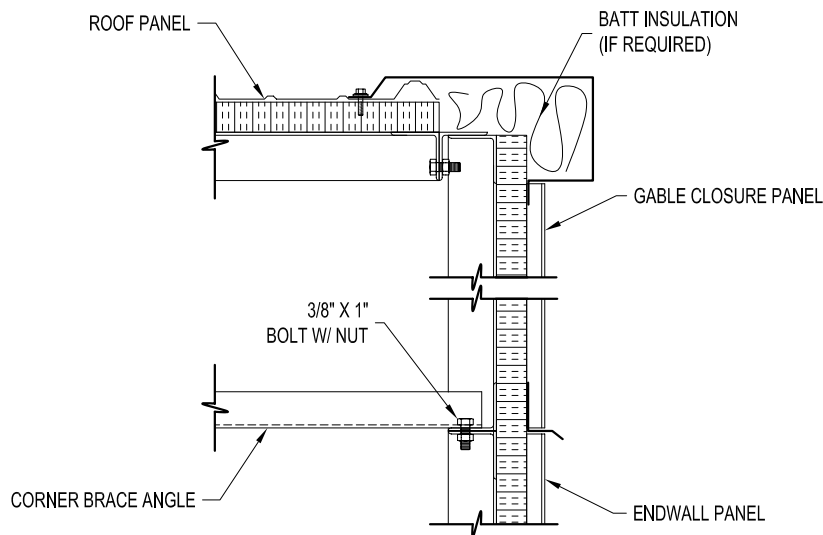
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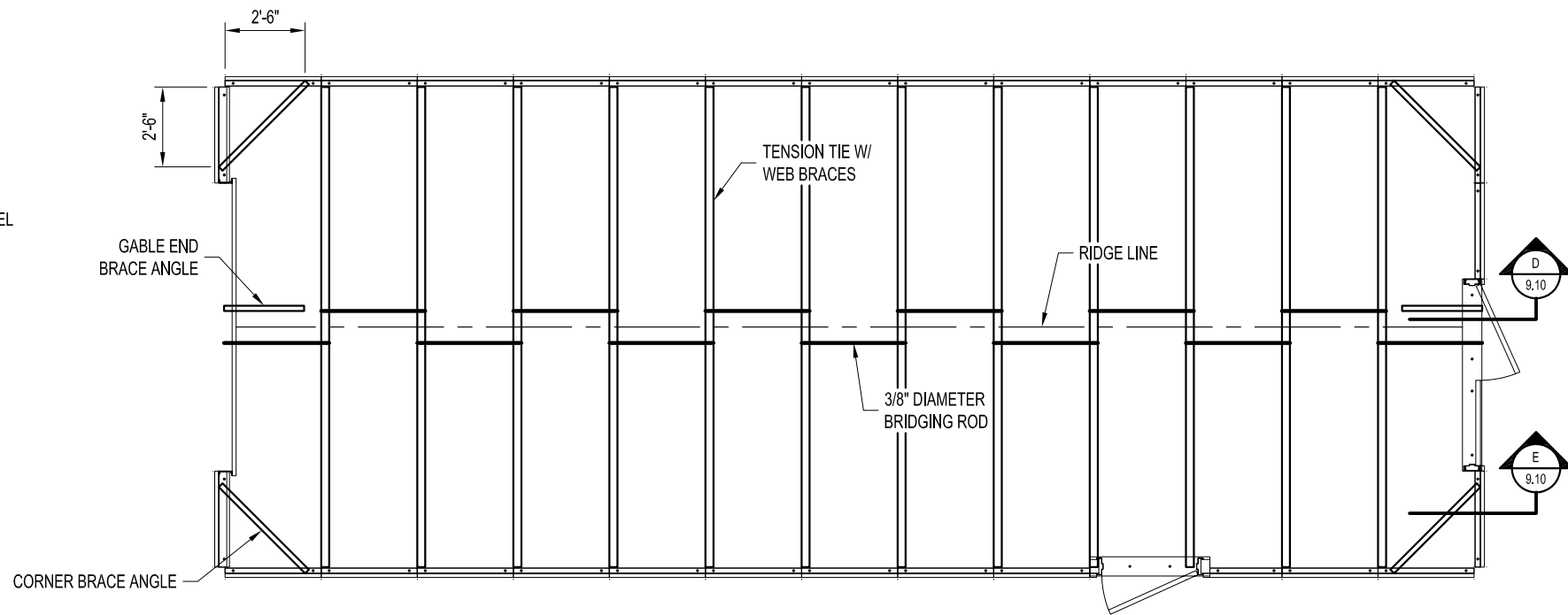
CROSS-SECTION
(15'-0" WIDTH)



TYPICAL BRIDGING CONNECTION SECTION
SCALE: 1 1/2" = 1'-0"



CORNER BRACE ANGLE DETAIL
SCALE: 1 1/2" = 1'-0"



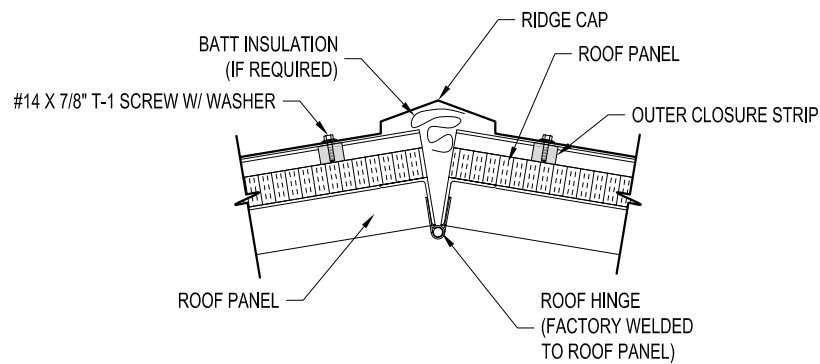
BRACING LOCATIONS PLAN VIEW

DRAWN BY: ALEX CARSTENS		DATE: 8/12/10		APPROVED BY:		REVISION:		DATE:		SCALE: 1/4" = 1'-0"		K.K. QUOTE NUMBER:	
PROJECT TITLE: SAMPLE ASSEMBLY DRAWINGS										PAGE TITLE: CROSS-SECTION		SHEET 9 OF 10	
BUYER:										K.K. ORDER NUMBER:		BUYER P.O. NUMBER:	
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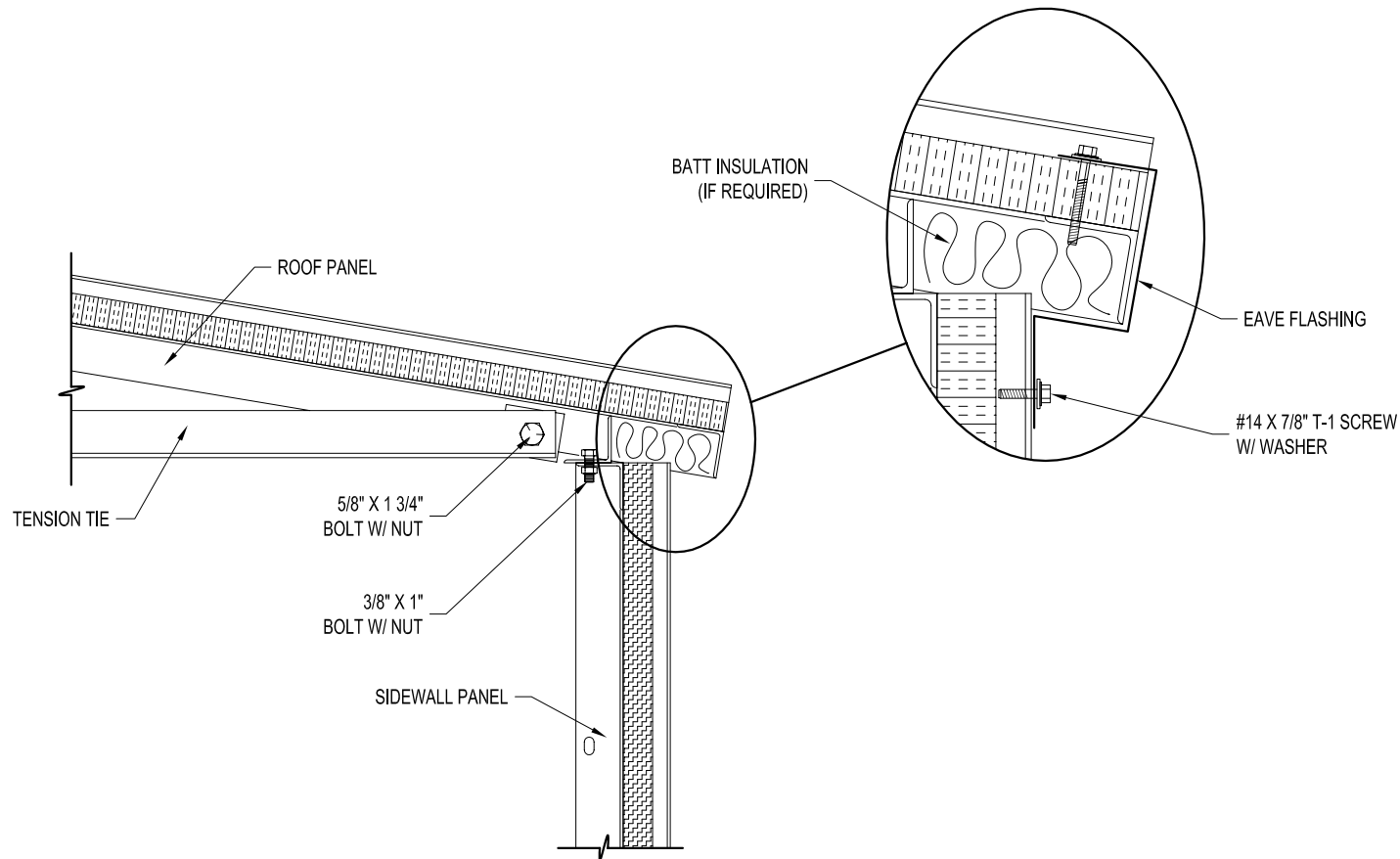
EASY TO ASSEMBLE PANEL
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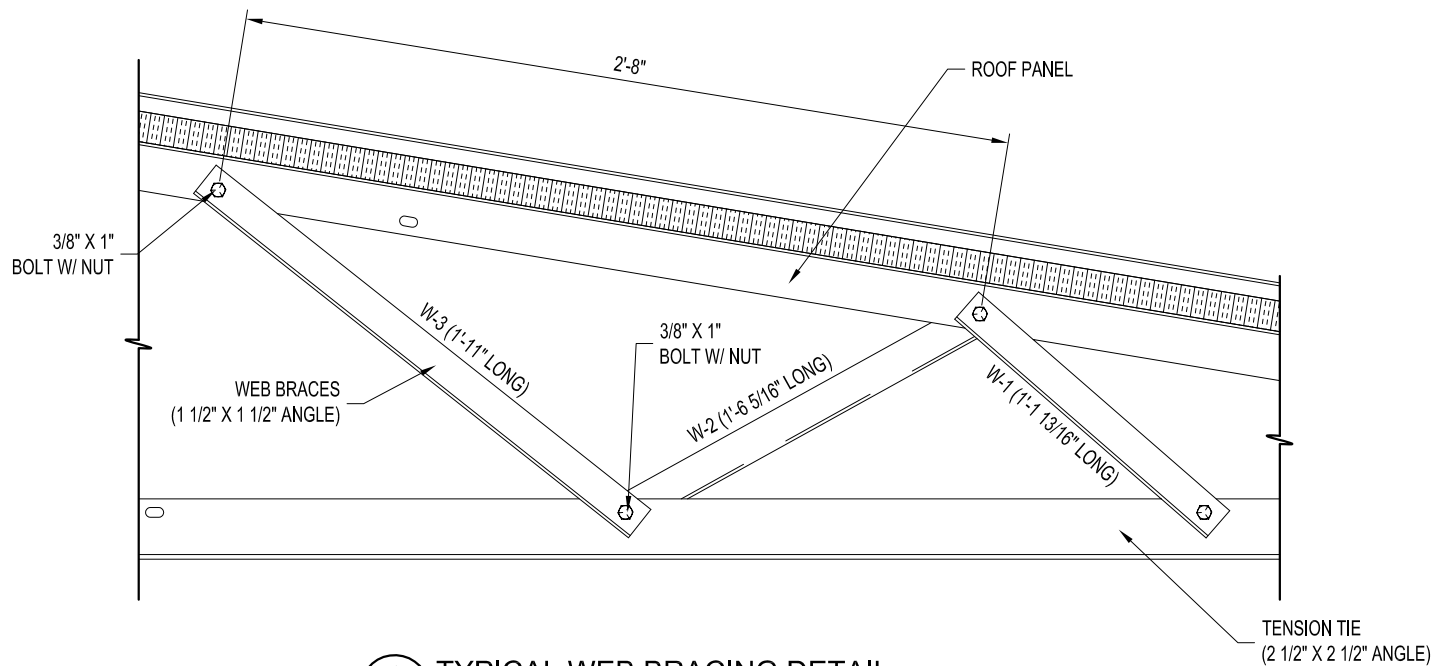
3
9.10

TYPICAL RIDGE CONNECTION DETAIL



5
9.10

TYPICAL EAVE CONNECTION DETAIL

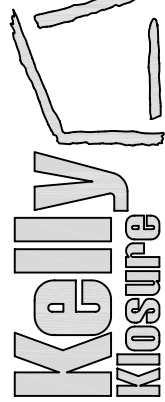


4
9.10

TYPICAL WEB BRACING DETAIL

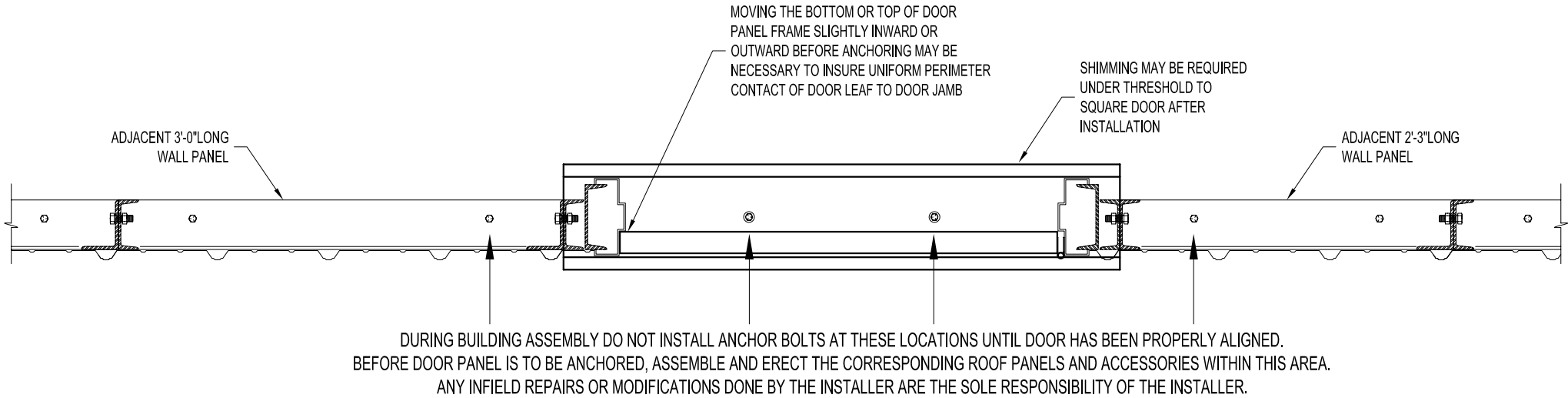
DRAWN BY: ALEX CARSTENS		PROJECT TITLE: SAMPLE ASSEMBLY DRAWINGS		PAGE TITLE: CROSS-SECTION DETAILS	
DATE: 8/12/10	APPROVED BY:	K.K. QUOTE NUMBER:		SHEET 10 OF 10	
DATE:	REVISION:	K.K. ORDER NUMBER:		PROPRIETARY INFORMATION	
DATE:	SCALE: 1 1/2" = 1'-0"	BUYER:		THIS DRAWING & THE DESIGN IT COVERS ARE THE EXCLUSIVE PROPERTY OF KELLY GROUP, INC. NO PART OF THIS DRAWING OR DESIGN MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF KELLY GROUP, INC. ANY REUSE OF THIS DRAWING OR DESIGN IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF KELLY GROUP, INC. IS STRICTLY PROHIBITED. KELLY GROUP, INC. ACCEPTS NO LIABILITY FOR ANY ERRORS OR OMISSIONS IN THIS DRAWING OR DESIGN. KELLY GROUP, INC. IS NOT RESPONSIBLE FOR ANY DAMAGE TO PROPERTY OR PERSONS RESULTING FROM THE USE OF THIS DRAWING OR DESIGN.	
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EASY TO ASSEMBLE PANEL
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ENCLOSURES FROM WEATHER
BARRIERS TO BUILDINGS



ATTENTION INSTALLER:

DOOR PANEL MUST BE POSITIONED AND ADJUSTED IN THE FIELD. DUE TO CONDITIONS OF THE FOUNDATION / FLOOR, WE HAVE NO CONTROL OVER PROPER ALIGNMENT OF DOOR PANEL.



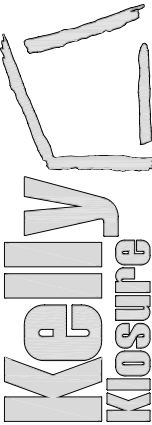
FACTORY QUALITY CONTROL
DOORS ARE INSPECTED AT THE MANUFACTURING FACILITY FOR SQUARENESS AND PROPER DIMENSIONS BEFORE SHIPMENT. IF PRODUCT DAMAGE IS INCURRED DURING SHIPMENT, THIS DAMAGE MUST BE NOTED ON THE RECEIVING NOTICE AT THE TIME OF OFF LOADING AT THE BUILDING SITE. THE MANUFACTURER MUST BE NOTIFIED OF SUCH DAMAGE IMMEDIATELY.

IMPORTANT NOTE:
OVERHEAD DOORS ARE SUPPLIED ONLY!
INSTALLATION & SERVICE BY OTHERS!
(INSTRUCTIONS FOR OVERHEAD DOOR ARE INCLUDED WITH THE DOOR)

FOR FACTORY ASSISTANCE IN DOOR ALIGNMENT CALL 800-228-7230

DOOR INSTALLATION

EASY TO ASSEMBLE PANEL
SYSTEMS FOR RELOCATABLE
ENCLOSURES FROM WEATHER
BARRIERS TO BUILDINGS



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DOOR INSTALLATION
INSTRUCTIONS

SHEET S.S. OF 1

PAGE TITLE:

PROJECT TITLE:

DRAWN BY:
A. MRUZ

DATE:
2-24-06

APPROVED BY:
DATE:

REVISION:
DATE:

SCALE:
1"=1'-0"

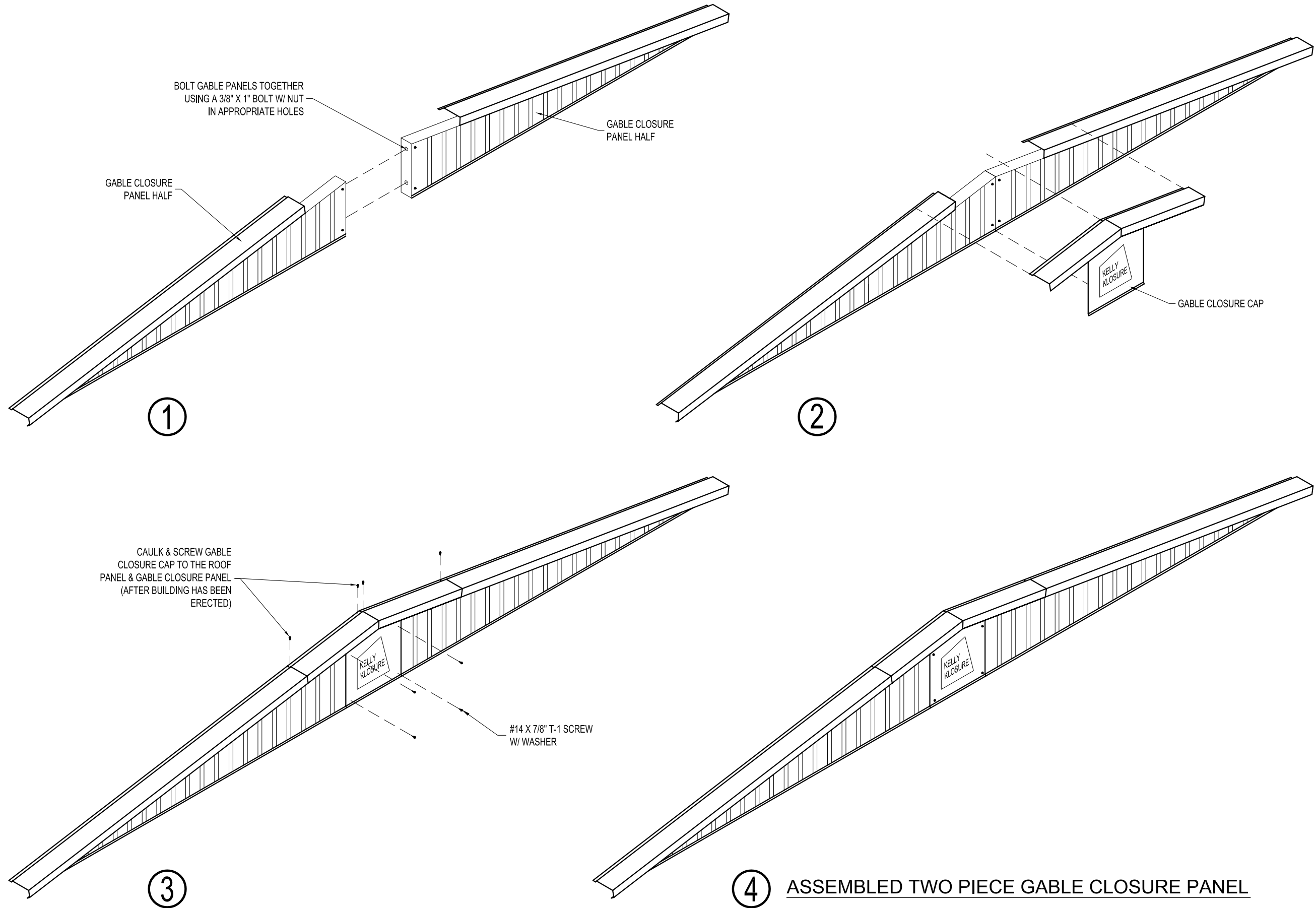
K.K. QUOTE NUMBER:

CUSTOMER P.O. NUMBER:

K.K. ORDER NUMBER:

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GABLE CLOSURE PANEL ASSEMBLY



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SYSTEMS FOR RELOCATABLE
ENCLOSURES FROM WEATHER
BARRIERS TO BUILDINGS

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PROJECT TITLE: GABLE CLOSURE PANEL ASSEMBLY		PAGE TITLE: GABLE CLOSURE PANEL ASSEMBLY	
DRAWN BY: C. KNEIFL		SHEET S.S. OF 2	
DATE: 5/24/2006		K.K. ORDER NUMBER:	
APPROVED BY:		CUSTOMER P.O. NUMBER:	
DATE:		PROPRIETARY INFORMATION	
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SCALE: 3/8"=1'-0"		KELLY GROUP, INC. OF NE MAKES NO REPRESENTATION REGARDING DRAWING SCALE & ACCURACY.	

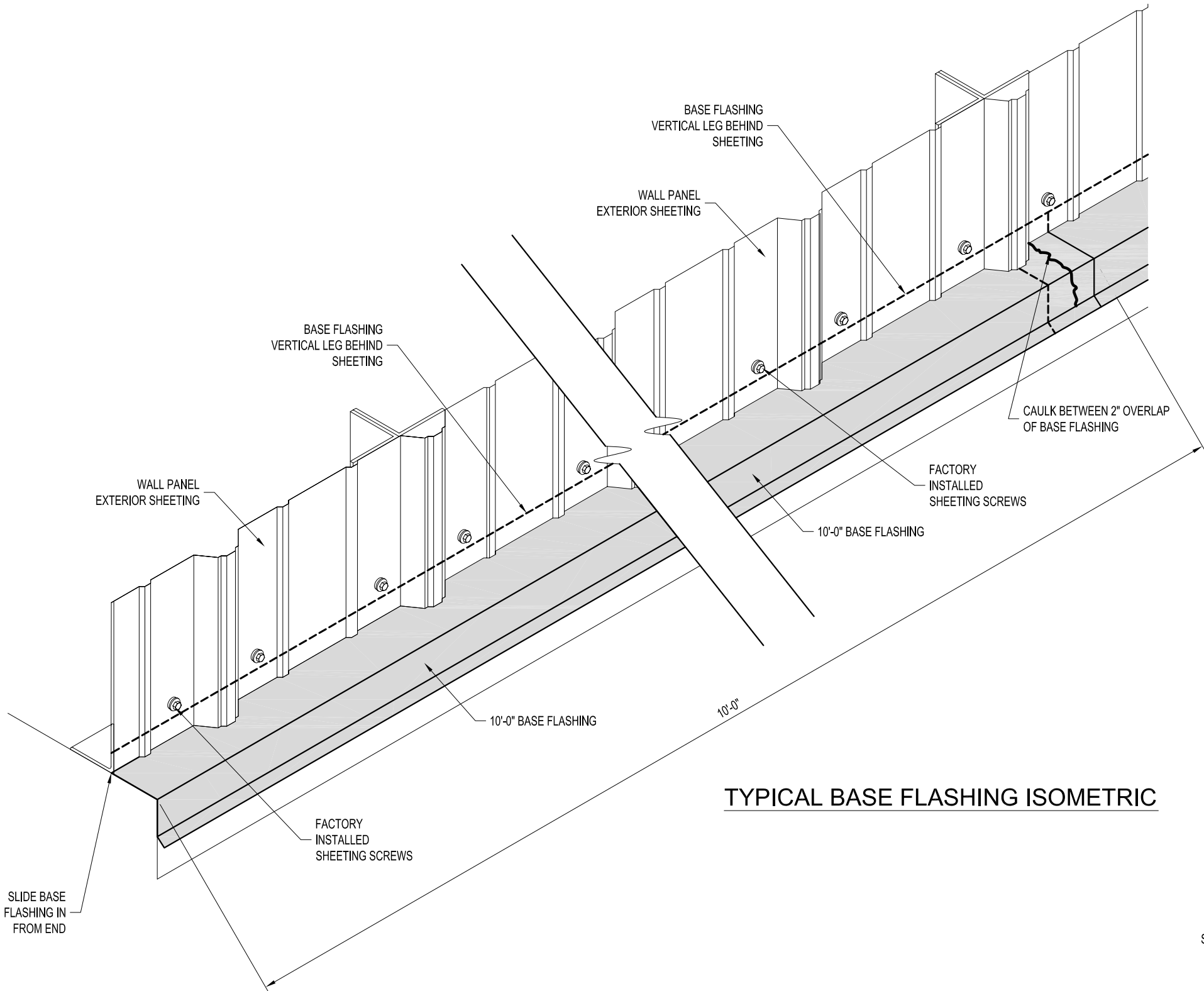
BASE FLASHING INSTALLATION

INSTALLATION INSTRUCTIONS:

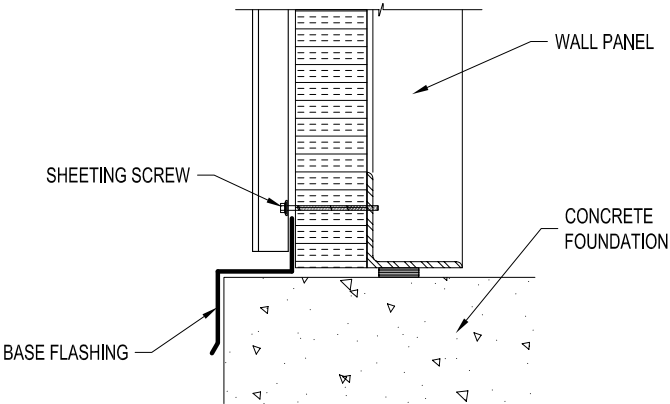
- 1.) LOOSEN BOTTOM ROW OF SHEETING SCREWS (DO NOT REMOVE).
- 2.) SLIDE BASE FLASHING IN FROM END OF WALL. OVERLAP SECTIONS BY 2" AND CAULK AT FLASHING LAP JOINTS.
- 3.) TIGHTEN SHEETING SCREWS.

TIP: FOR LONGER WALLS, INSTALL
BASE FLASHING AFTER EACH 12'
SECTION OF WALL IS ERECTED

NOTE: BASE FLASHING MAY NEED TO BE
FIELD TRIMMED FOR PROPER FIT.



TYPICAL BASE FLASHING ISOMETRIC



BASE SECTION

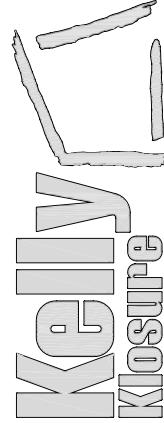
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PROJECT TITLE:		PAGE TITLE:	
BASE FLASHING INSTALLATION		BASE FLASHING INSTALLATION	
K.K. ORDER NUMBER:		SHEET S.S. OF 4	
CUSTOMER P.O. NUMBER:		PROPRIETARY INFORMATION	
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DRAWN BY:	C. KNEIFL	SCALE:	1 1/2"=1'-0"
DATE:	4/21/2006	K.K. QUOTE NUMBER:	
APPROVED BY:			
DATE:			
REVISION:			
DATE:			

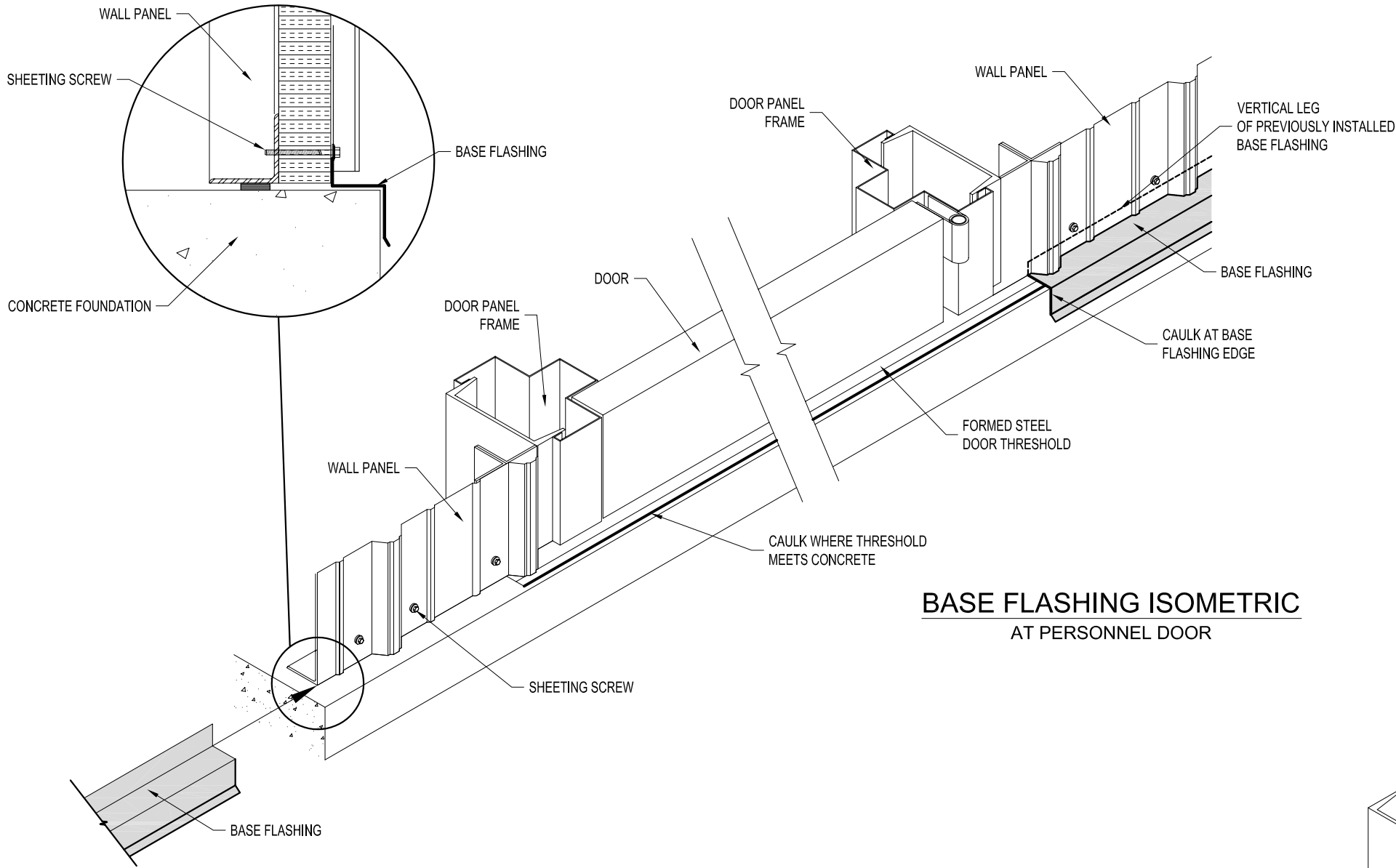
BASE FLASHING AT DOORS

EASY TO ASSEMBLE PANEL
SYSTEMS FOR RELOCATABLE
ENCLOSURES FROM WEATHER
BARRIERS TO BUILDINGS

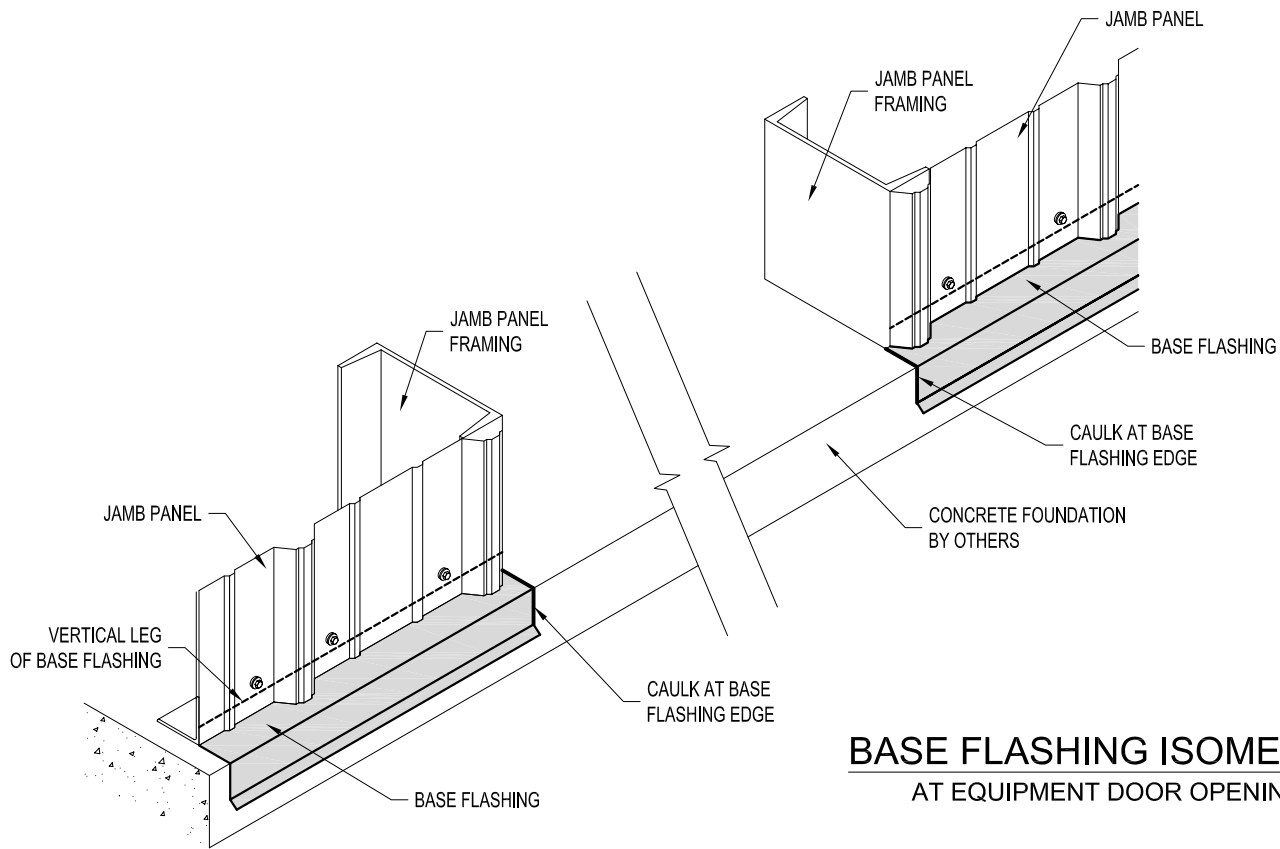


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PROJECT TITLE:		PAGE TITLE:	
C. KNEIFL		BASE FLASHING INSTALLATION AT DOOR OPENINGS	
DATE: 4/11/2006			
APPROVED BY:			
DATE:			
DATE:		K.K. ORDER NUMBER:	
		CUSTOMER P.O. NUMBER:	
SCALE: 1 1/2"=1'-0"		PROPRIETARY INFORMATION	
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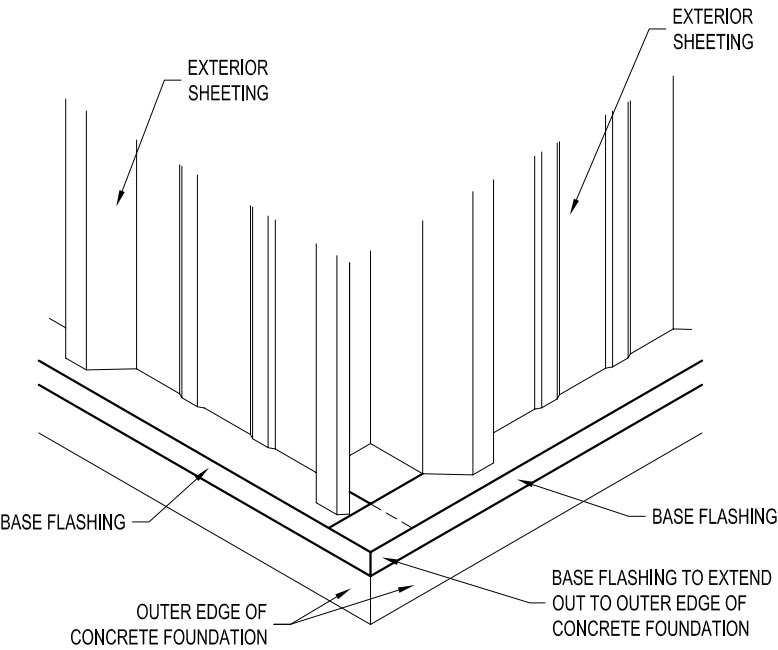
BASE FLASHING ISOMETRIC
AT PERSONNEL DOOR



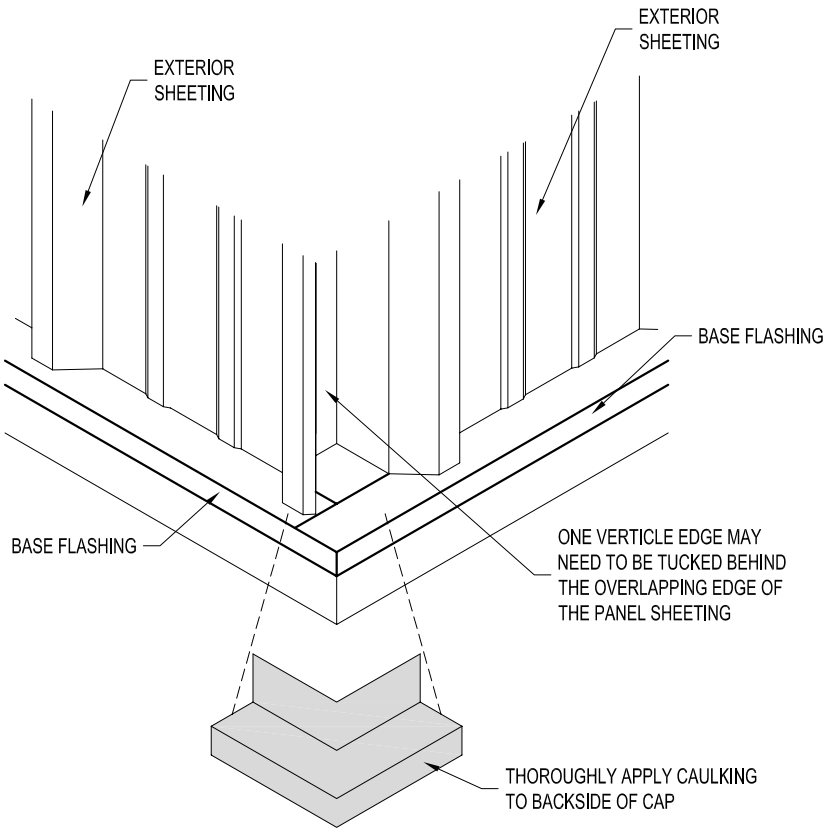
BASE FLASHING ISOMETRIC
AT EQUIPMENT DOOR OPENING

THIS PAGE IS TYPICAL
FOR BOTH INSULATED &
NON-INSULATED BUILDINGS

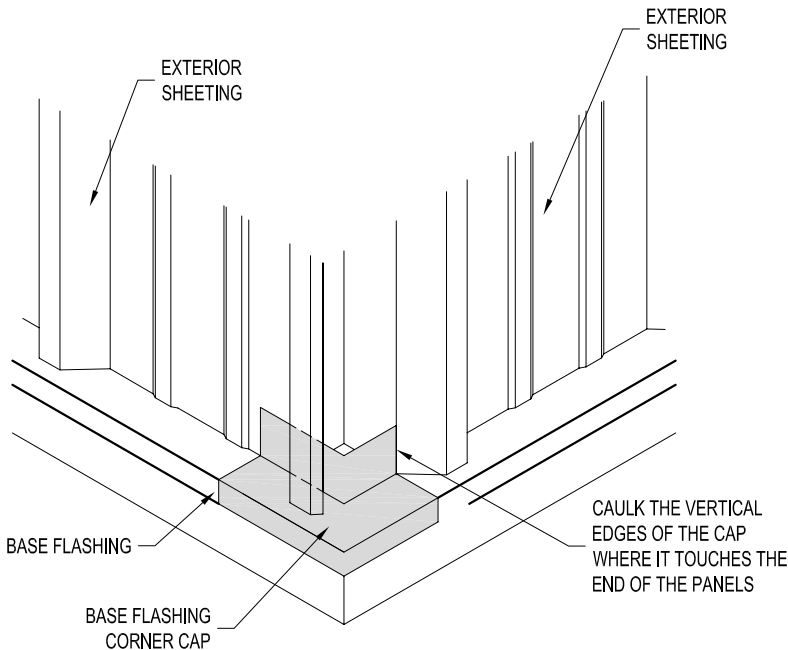
BASE FLASHING CORNER CAP



STEP #1
INSTALL BASE FLASHING AS SHOWN, EXTENDING EACH PIECE OUT TO THE OUTER EDGE OF THE CONCRETE FOUNDATION SHOWN.

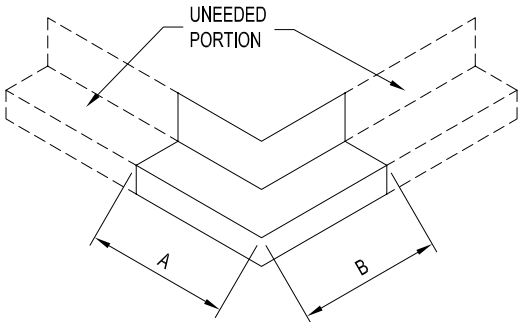


STEP #3
INSTALL BASE FLASHING CORNER CAP AS SHOWN. CAULK BETWEEN BASE FLASHING AND CORNER CAP.

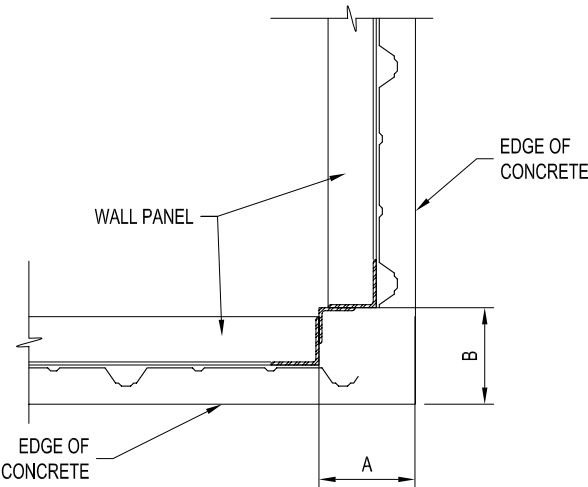


STEP #4
SCREW OR POP RIVET BASE FLASHING CORNER CAP TO THE BASE FLASHING IF NEEDED

FINISHED CORNER LAP



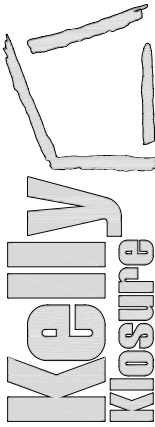
STEP #2
FIELD PREP BASE FLASHING CORNER CAP BY TRIMMING OFF UNNEEDED PORTION. THIS IS ACHIEVED BY MEASURING THE DISTANCE FROM OUTER EDGE OF CONCRETE TO EDGE OF WALL PANEL AT THE CORNER (SEE DETAIL #1). NOW APPLY THESE MEASUREMENTS TO THE CAP AND TRIM OFF THE UNNEEDED PORTION.



DETAIL #1

THIS PAGE IS TYPICAL
FOR BOTH INSULATED &
NON-INSULATED BUILDINGS

EASY TO ASSEMBLE PANEL
SYSTEMS FOR RELOCATABLE
ENCLOSURES FROM WEATHER
BARRIERS TO BUILDINGS



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BASE FLASHING CORNER
CAP INSTALLATION

SHEET S.S. OF 6

PAGE TITLE:

PROJECT TITLE:

DRAWN BY:

C. KNEIFL

DATE:

4/5/2006

APPROVED BY:

DATE:

REVISION:

DATE:

SCALE: 1 1/2"=1'-0"

K.K. QUOTE NUMBER:

CUSTOMER P.O. NUMBER:

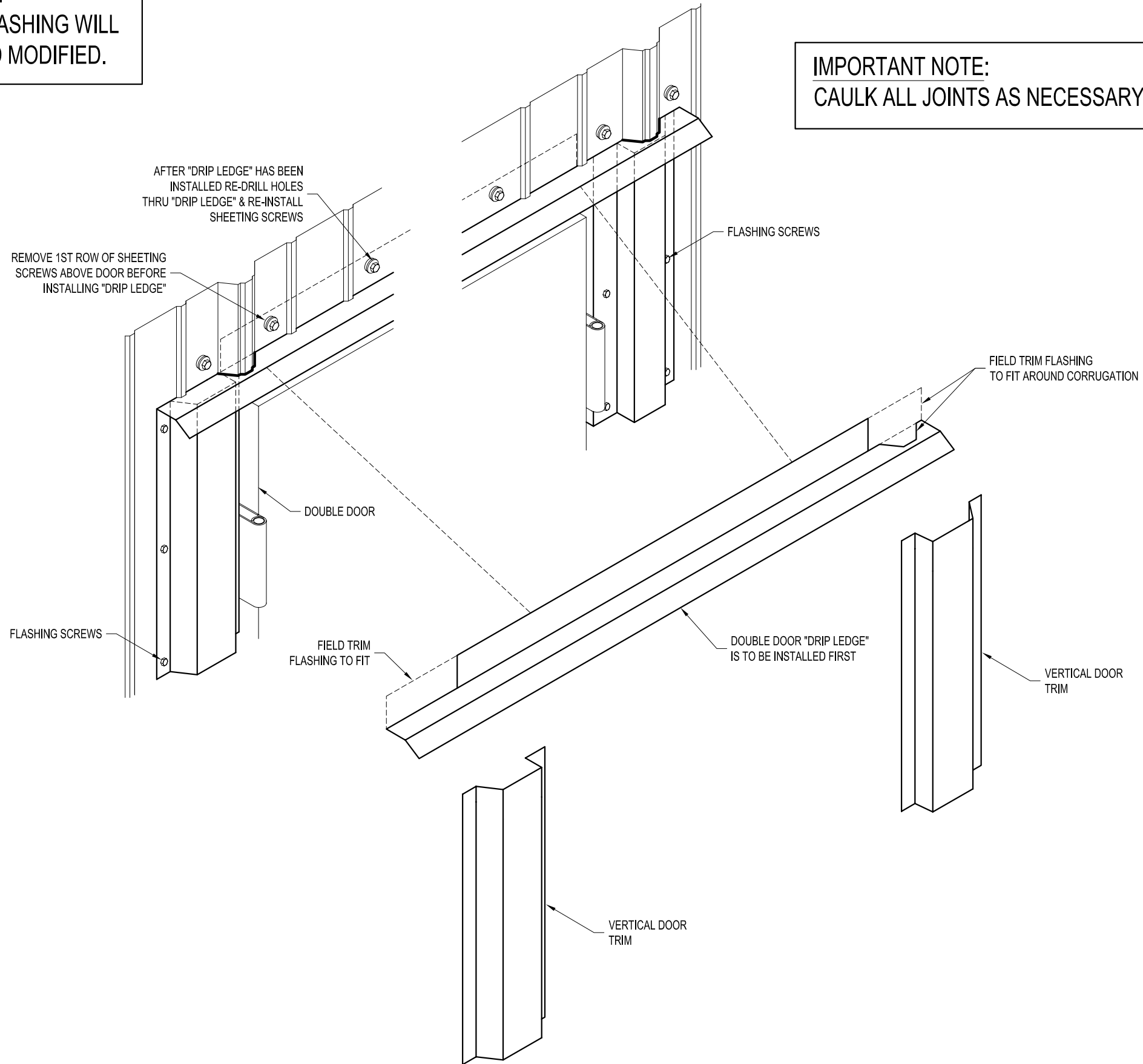
K.K. ORDER NUMBER:

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IMPORTANT NOTE:
DOUBLE DOOR FLASHING WILL
NEED TO BE FIELD MODIFIED.

DOUBLE DOOR FLASHING

IMPORTANT NOTE:
CAULK ALL JOINTS AS NECESSARY.



DDFLASHING.dwg

Kelly Klosure

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Phone: 800-228-7230 Fax: 402-727-1363 Web: www.kellyklosure.com

PAGE TITLE: DOUBLE DOOR FLASHING INSTALLATION

SHEET S.S. OF 7

PROJECT TITLE:

DRAWN BY:
C. KNEIFL

DATE:	6-1-06
APPROVED BY:	

APPROVED BY:	
DATE:	
REVISION:	

DATE: _____

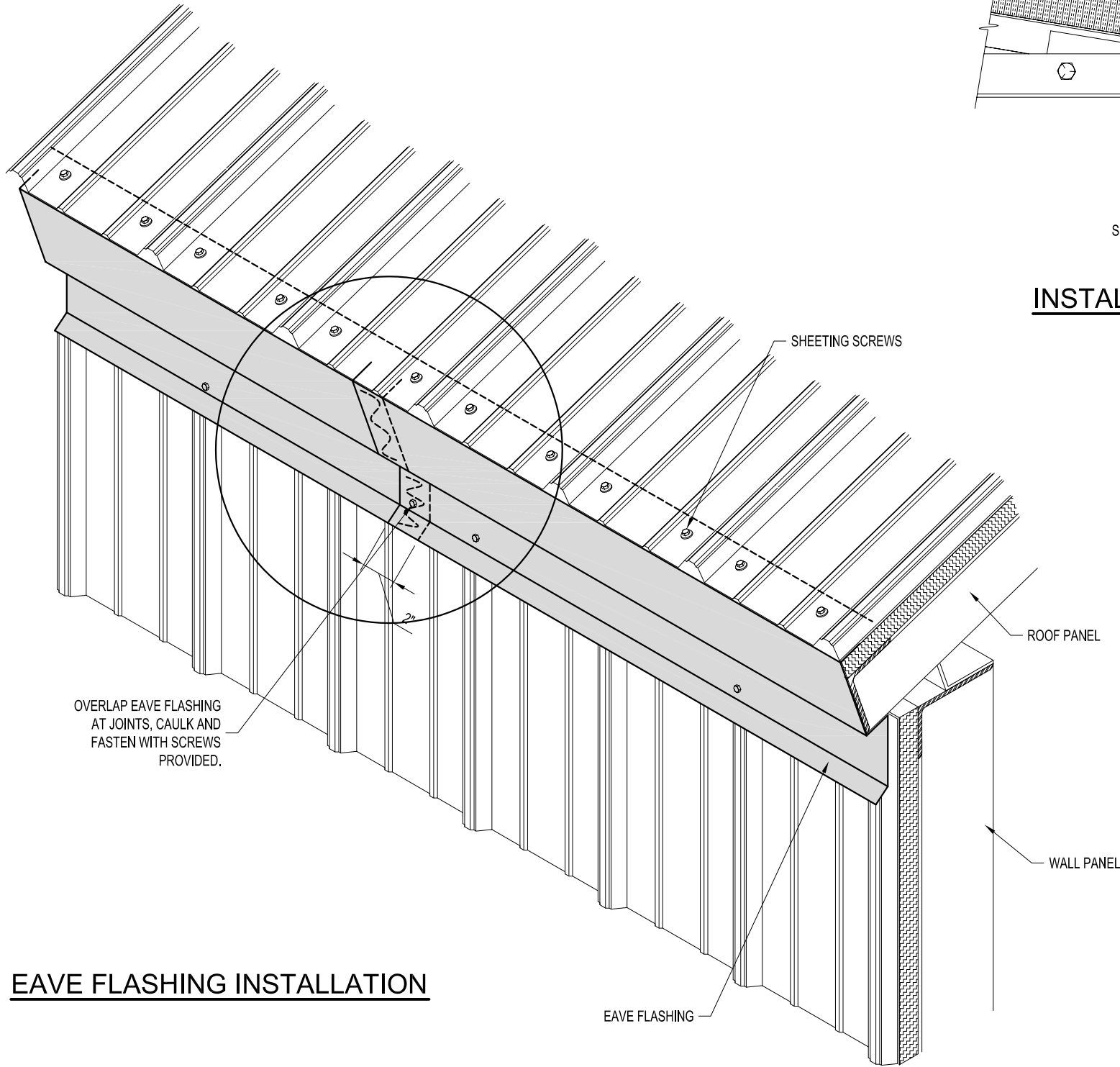
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EAVE FLASHING INSTALLATION



OVERLAP EAVE FLASHING
AT JOINTS, CAULK AND
FASTEN WITH SCREWS
PROVIDED.

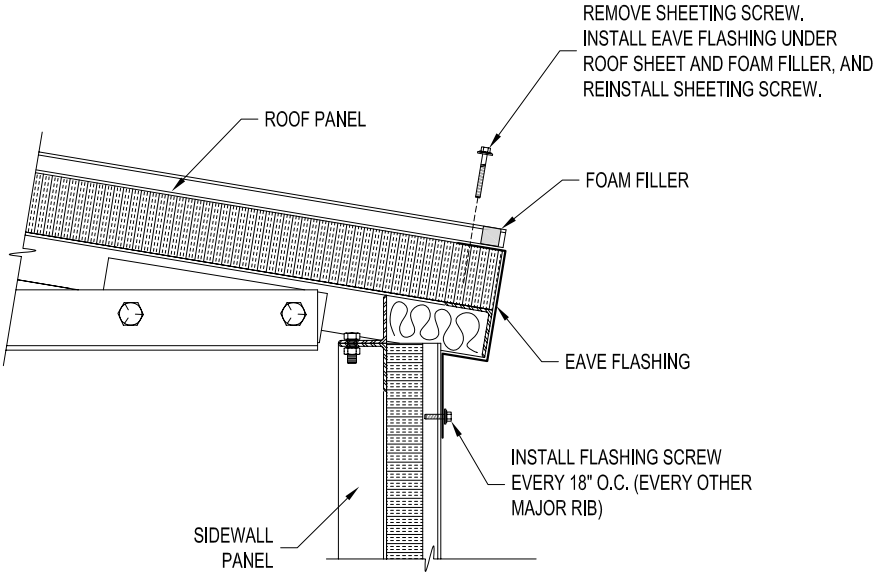
EAVE FLASHING

ROOF PANEL

WALL PANEL

SHEETING SCREWS

INSTALLATION DETAIL



SIDEWALL
PANEL

ROOF PANEL

FOAM FILLER

EAVE FLASHING

INSTALL FLASHING SCREW
EVERY 18" O.C. (EVERY OTHER
MAJOR RIB)

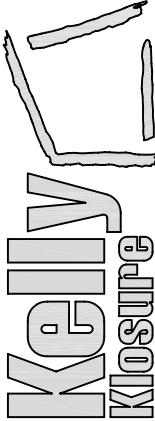
REMOVE SHEETING SCREW.
INSTALL EAVE FLASHING UNDER
ROOF SHEET AND FOAM FILLER, AND
REINSTALL SHEETING SCREW.

EAVE-INSTALL.dwg

EAVE FLASHING INSTALLATION

PROJECT TITLE:		PAGE TITLE:	
DRAWN BY: ANDY MRUZ	SMALL SPAN EAVE FLASHING INSTALLATION		
DATE: 6-9-06			
APPROVED BY:	K.K. ORDER NUMBER:	CUSTOMER P.O. NUMBER:	SHEET S.S. OF 8
DATE:			
REVISION:			
DATE:			
SCALE: 1 1/2"=1'-0"			
K.K. QUOTE NUMBER:	PROPRIETARY INFORMATION		
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ENCLOSURES FROM WEATHER
BARRIERS TO BUILDINGS



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STEP #1

MARK AREA OF EAVE FLASHING THAT IS TO BE REMOVED

NOTE TO ASSEMBLY CONTRACTOR

ALL BUILDING FLASHING MAY REQUIRE FIELD MODIFICATION. MODIFICATION TO BE BY OTHERS.



STEP #2

INSTALL NOTCHED EAVE FLASHING USING SCREWS PROVIDED.
NOTE: EAVE FLASHING EDGE MUST BE FLUSH WITH OUTSIDE OF VERTICAL CORNER CAP.



STEP #3

AFTER VERTICAL CORNER CAP & EAVE FLASHING HAS BEEN INSTALLED, INSTALL THE END CLOSURE CAP.



STEP #4

CAULK AROUND THE END CLOSURE CAP AS NECESSARY & INSTALL.
NOTE: CLOSURE CAP GOES UNDER RAKE FLASHING & OVER EAVE FLASHING.



STEP #5

MAKE SURE END CLOSURE CAP HAS BEEN INSTALLED CORRECTLY BEFORE ATTACHING WITH SCREWS.



IMPORTANT

THIS JOINT NEEDS TO BE CAULKED WELL TO PREVENT WATER FROM ENTERING THE BUILDING.



STEP #6

USING SCREWS PROVIDED ATTACH END CLOSURE CAP TO GABLE & EAVE FLASHING.



PROJECT TITLE:

SMALL SPAN END CLOSURE CAP INSTALLATION

DRAWN BY:

ANDY MRUZ

DATE:

6-9-06

APPROVED BY:

REVISION:

DATE:

SCALE:

1/2"=1'-0"

K.K. QUOTE NUMBER:

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PAGE TITLE:

SMALL SPAN END CLOSURE CAP INSTALLATION

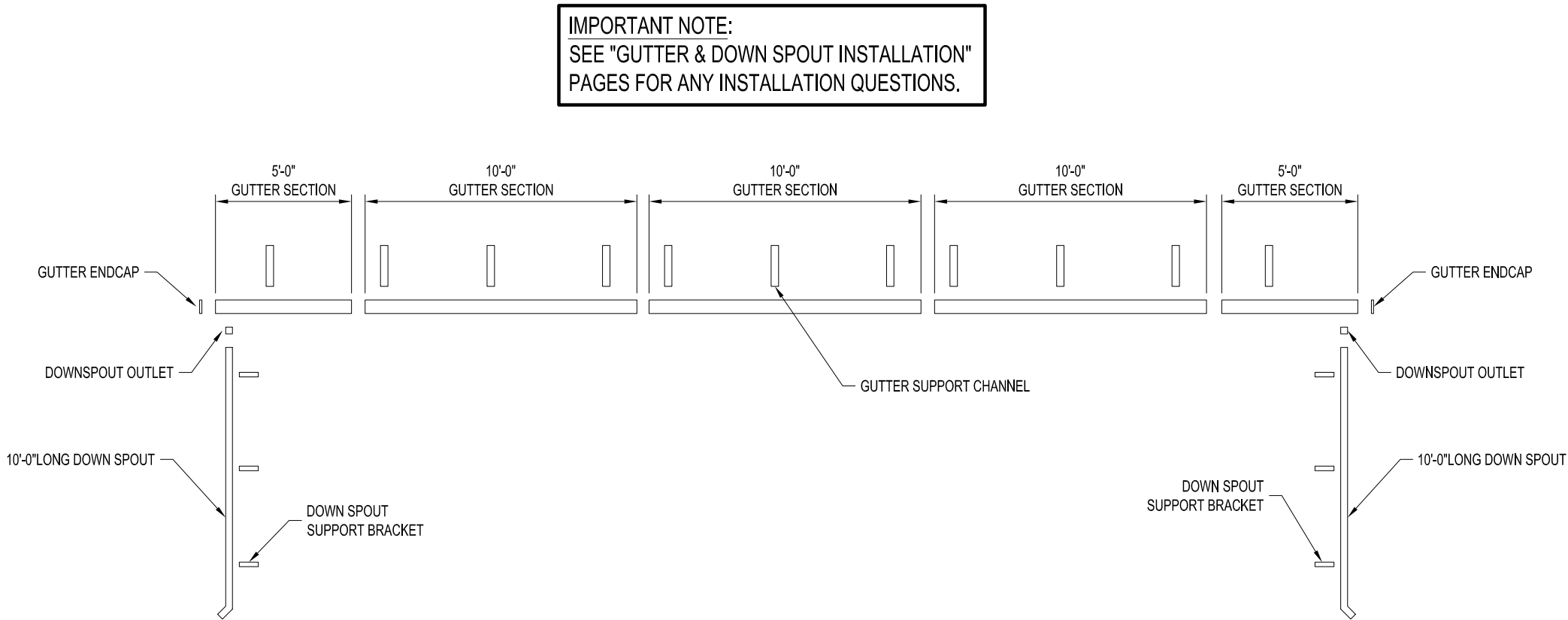
SHEET S.S. OF

9

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GUTTER SYSTEM LAYFLAT
(SAME FOR OTHER SIDE)

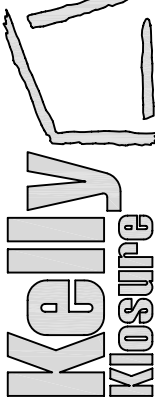
DRAWN BY: ALEX CARSTENS		PROJECT TITLE: SAMPLE ASSEMBLY DRAWINGS		PAGE TITLE: GUTTER LAYFLAT	
DATE: 8/12/10				SHEET S.S. OF 10	
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EASY TO ASSEMBLE PANEL
SYSTEMS FOR RELOCATABLE
ENCLOSURES FROM WEATHER
BARRIERS TO BUILDINGS

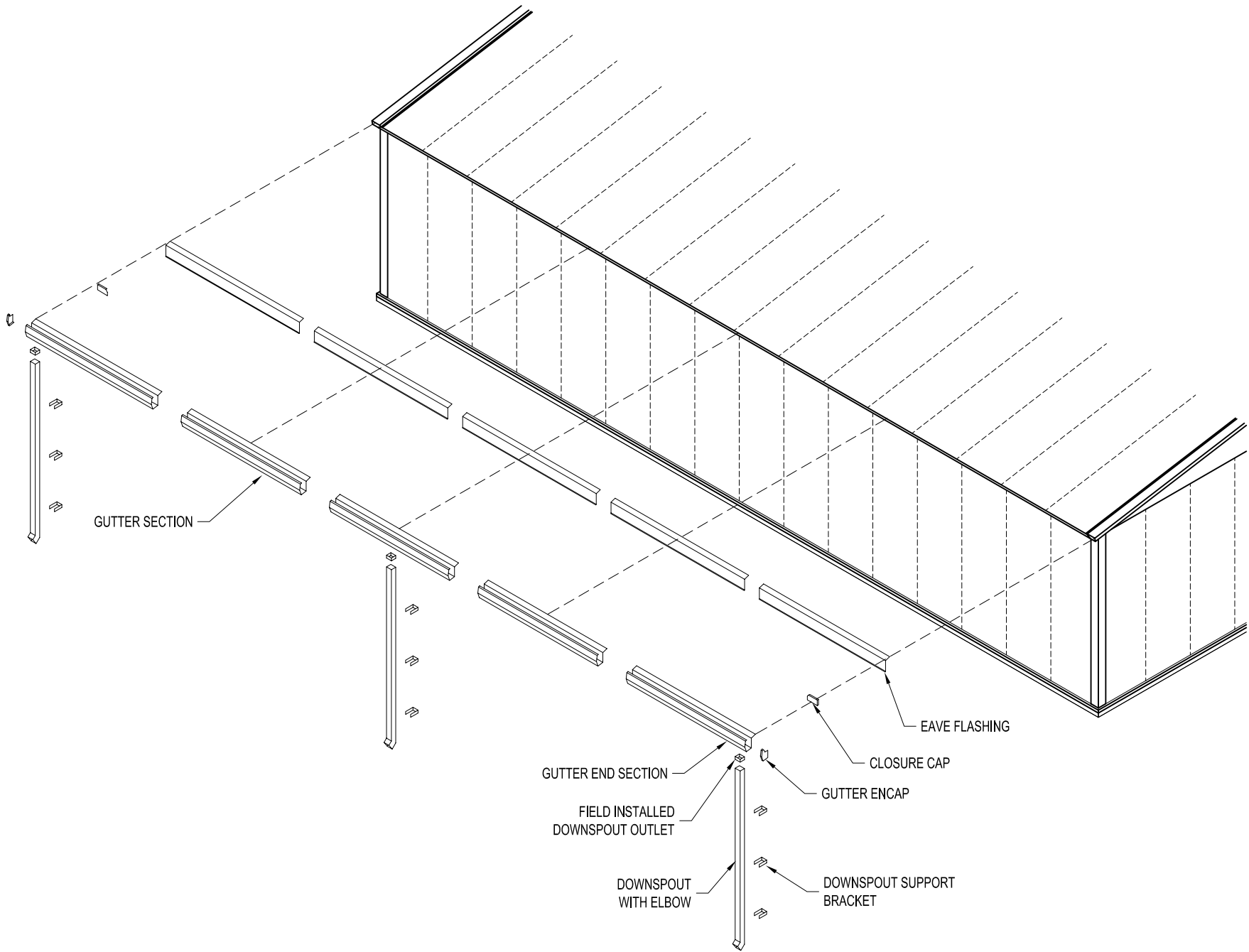
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TYPICAL GUTTER SYSTEM
EXPLODED VIEW

GUTTER SYSTEM AND EAVE FLASHING
INSTALLATION INSTRUCTIONS

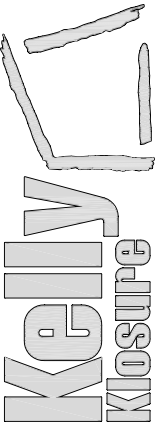
IMPORTANT NOTES:

1. REFER TO GUTTER SYSTEM LAYFLAT PAGE FOR LOCATIONS OF EACH COMPONENT.
2. GUTTERS TO BE INSTALLED AT SAME TIME AS EAVE FLASHING & END CLOSURE CAPS.
3. CAULK AROUND ALL END CAPS AND BETWEEN EACH JOINT WITH SUPPLIED CAULKING.
4. SOME FIELD CUTTING OF COMPONENTS MAY BE NECESSARY TO ENSURE PROPER FIT.
5. IN COLD CLIMATES WHERE ICE AND SNOW BUILD UP IS A PROBLEM, KELLY RECOMMENDS HEAT TRACE TO PREVENT ICE BUILD UP IN THE GUTTERS AND SNOW GUARDS / BLOCKS TO PREVENT SNOW FROM SLIDING OFF THE ROOF AND DAMAGING THE GUTTERS. THIS MATERIAL IF REQUIRED IS TO BE SUPPLIED AND INSTALLED BY OTHERS.

GUTTER & DOWN SPOUT INSTALLATION PROCEDURE

1. LAY OUT GUTTER SYSTEM MATERIAL AS SHOWN ON THE GUTTER SYSTEM LAYFLAT PAGE (SEE INDEX FOR PAGE #)
2. INSTALL GUTTER SECTIONS & EAVE FLASHING STARTING AT ONE END OF BUILDING. BE SURE TO INSTALL CLOSURE CAPS AT EACH END OF THE BUILDING BEHIND THE GUTTER SECTION. (SEE FLASHING INSTALLATION DETAILS)
3. TO INSTALL GUTTER SECTIONS & EAVE FLASHING; REMOVE FACTORY INSTALLED SCREWS AT THE END OF THE ROOF SHEETS. SLIDE EAVE FLASHING AND GUTTERS UNDER THE ROOF SHEET AND FOAM FILLER. REINSTALL SCREWS THROUGH ROOF SHEET, GUTTER, EAVE FLASHING AND INTO FRAME.
4. OVERLAP GUTTER SECTIONS BY 3". INSTALL GUTTER ENDCAPS AND DOWNSPOUT OUTLETS IN THE CORRECT LOCATIONS. USE CAULKING & SUPPLIED RIVETS TO SECURE.
5. AFTER ALL GUTTER SECTIONS ARE INSTALLED, BEGIN FASTENING GUTTER SUPPORT CHANNELS EVERY 3'-0" ON CENTER. THESE CHANNELS SHOULD BE 1'-0" LONG.
6. INSTALL DOWN SPOUTS USING SUPPLIED DOWN SPOUT BRACKETS. USE SUPPLIED TEK SCREWS AND RIVETS TO FASTEN.

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TYPICAL GUTTER
INSTALLATION INSTRUCTIONS

SHEET S.S. OF 11

PAGE TITLE:

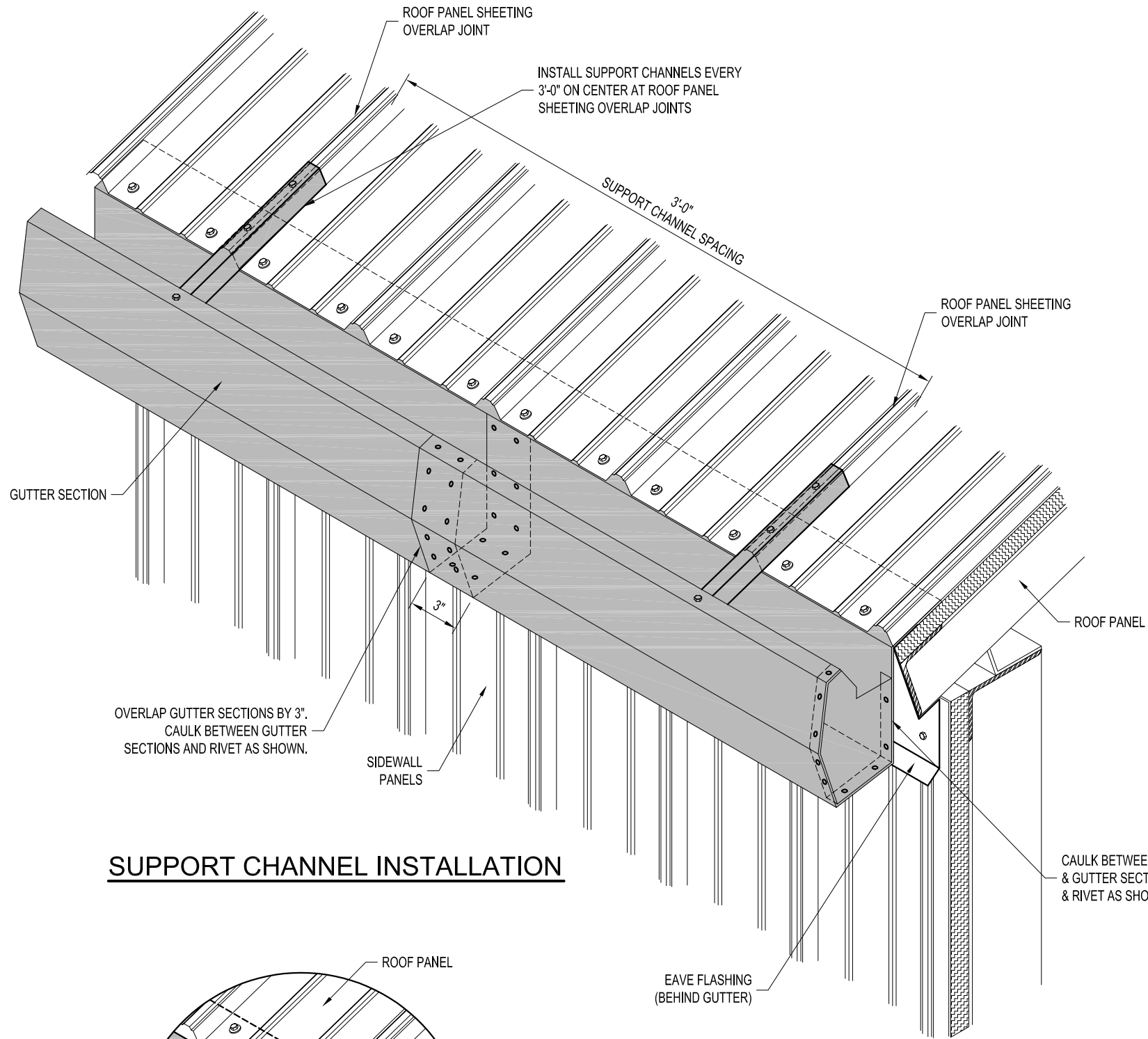
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DRAWN BY: ANDY MRUZ	DATE: 6-9-06	APPROVED BY: DATE:	REVISION: DATE:	SCALE: 1/2"=1'-0"	K.K. QUOTE NUMBER:
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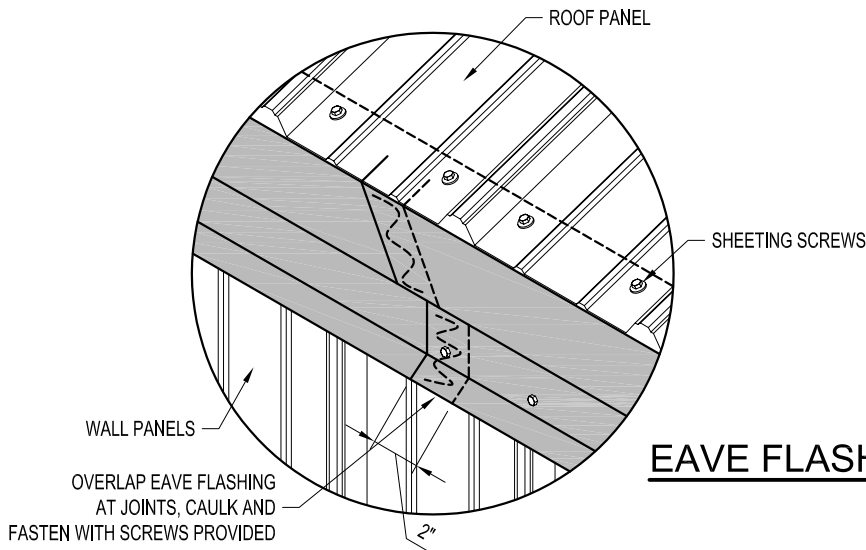
K.K. ORDER NUMBER:

CUSTOMER P.O. NUMBER:

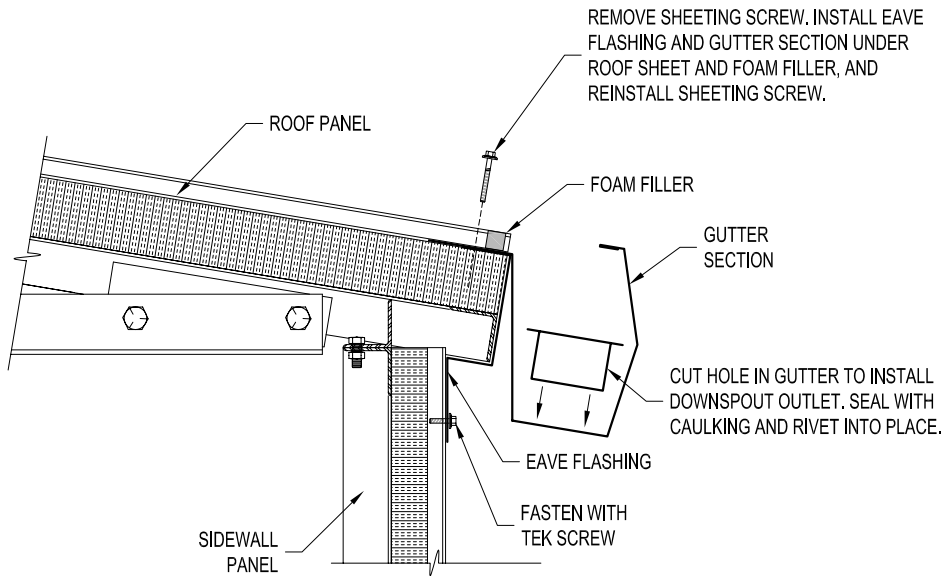
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SUPPORT CHANNEL INSTALLATION

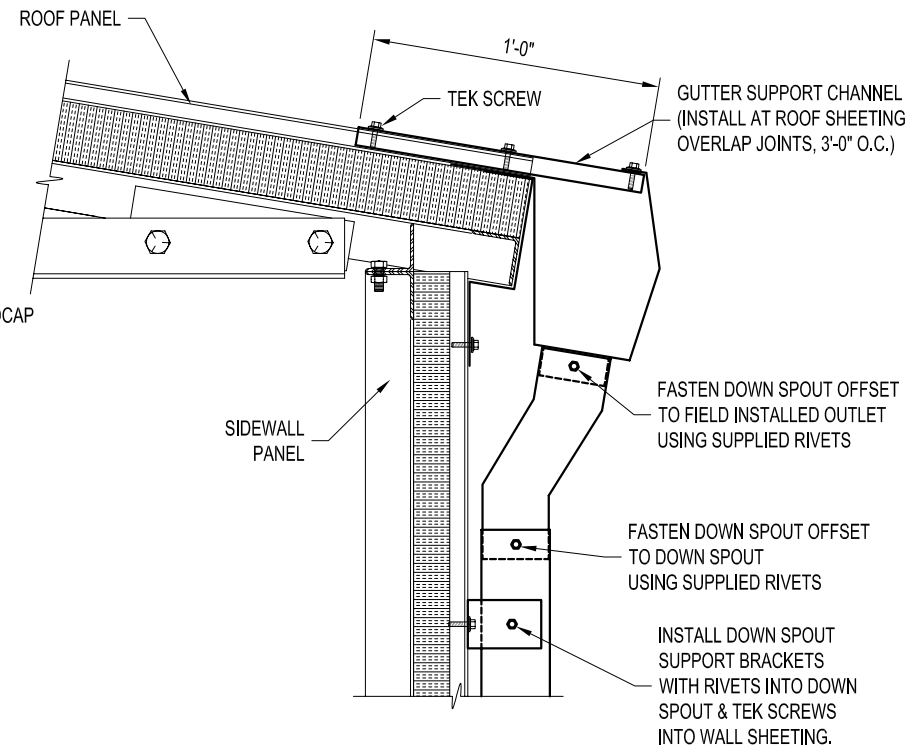


EAVE FLASHING OVERLAP



INSTALLATION DETAIL

EAVE FLASHING & GUTTER SECTION



INSTALLATION DETAIL

SUPPORT CHANNELS & DOWNSPOUTS

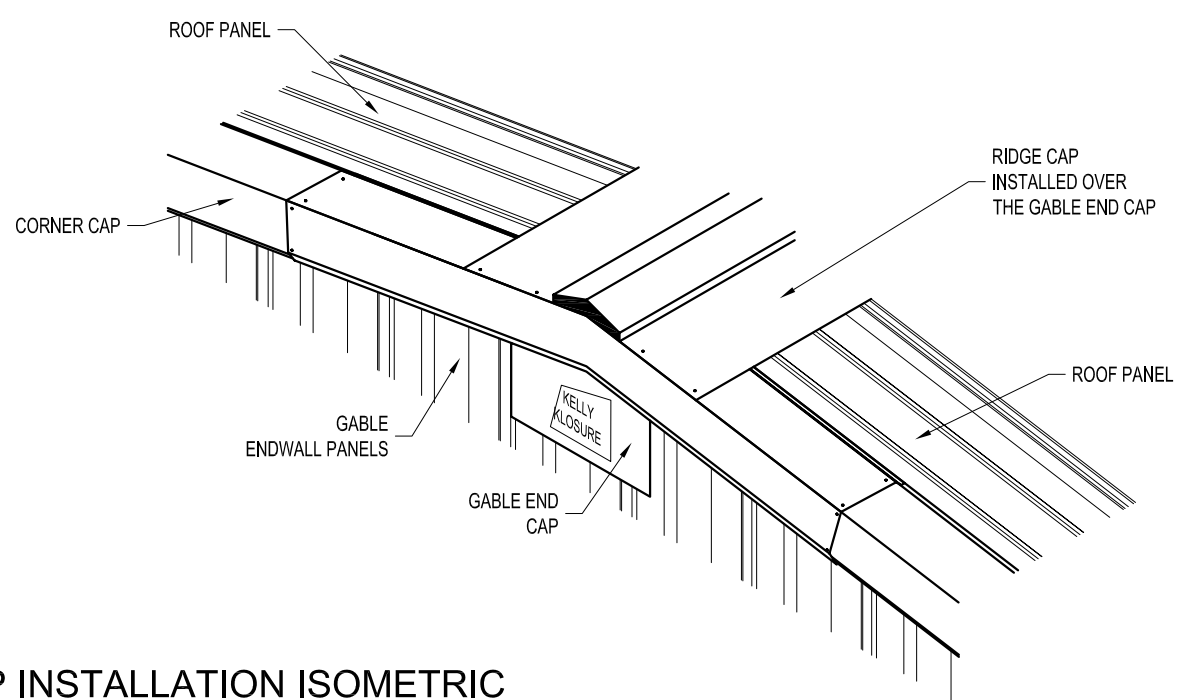
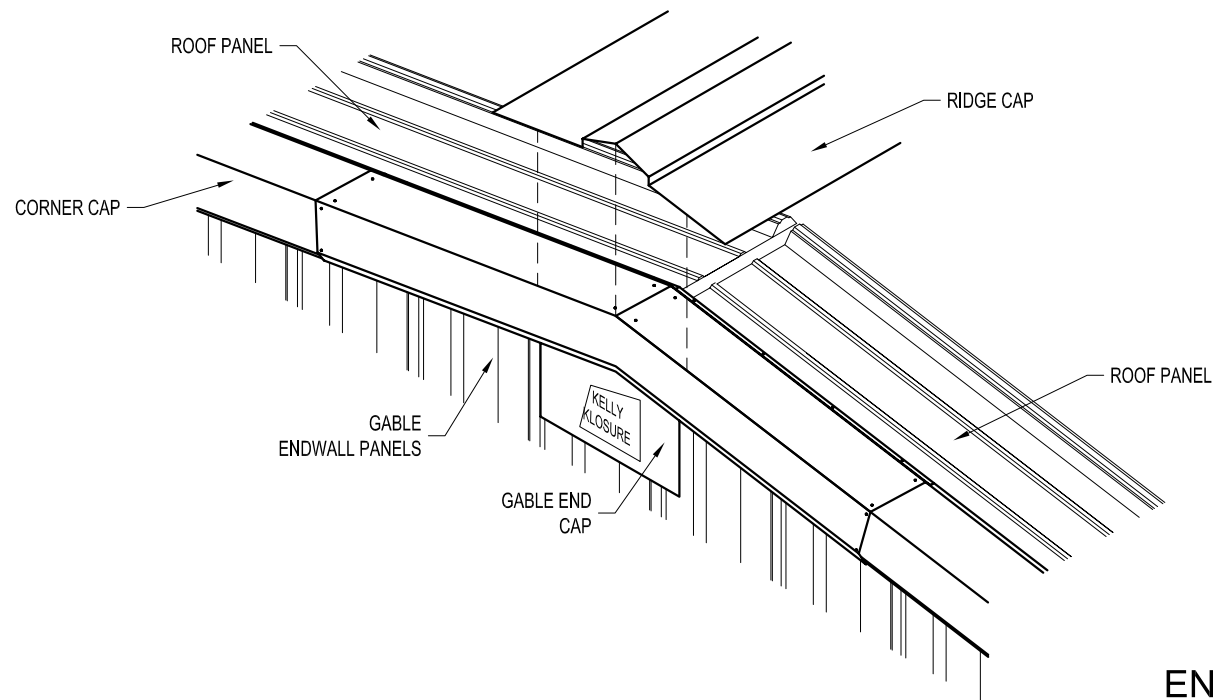
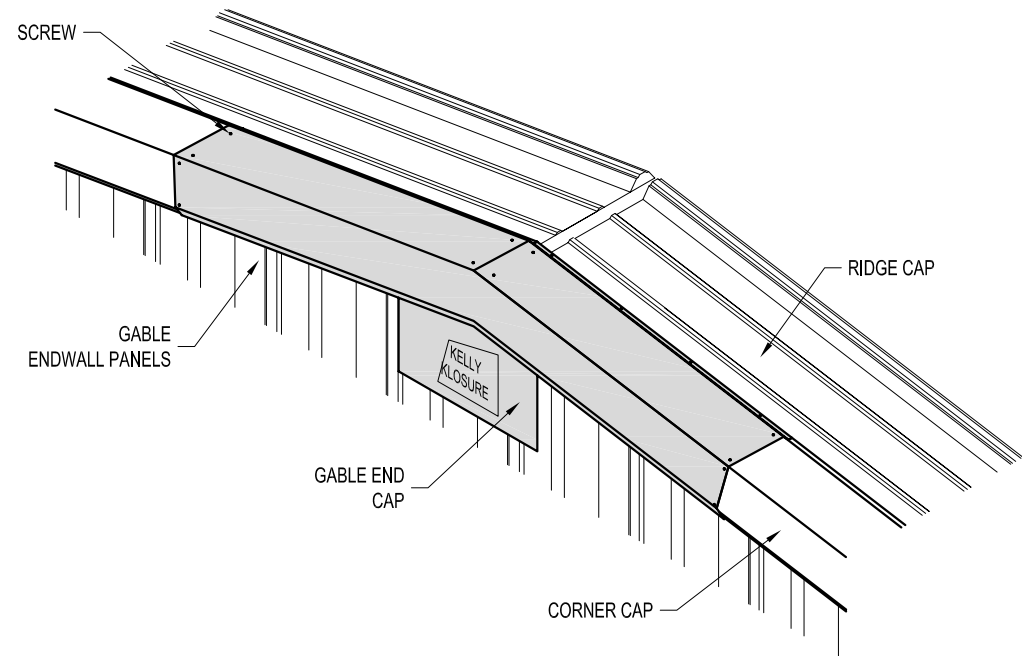
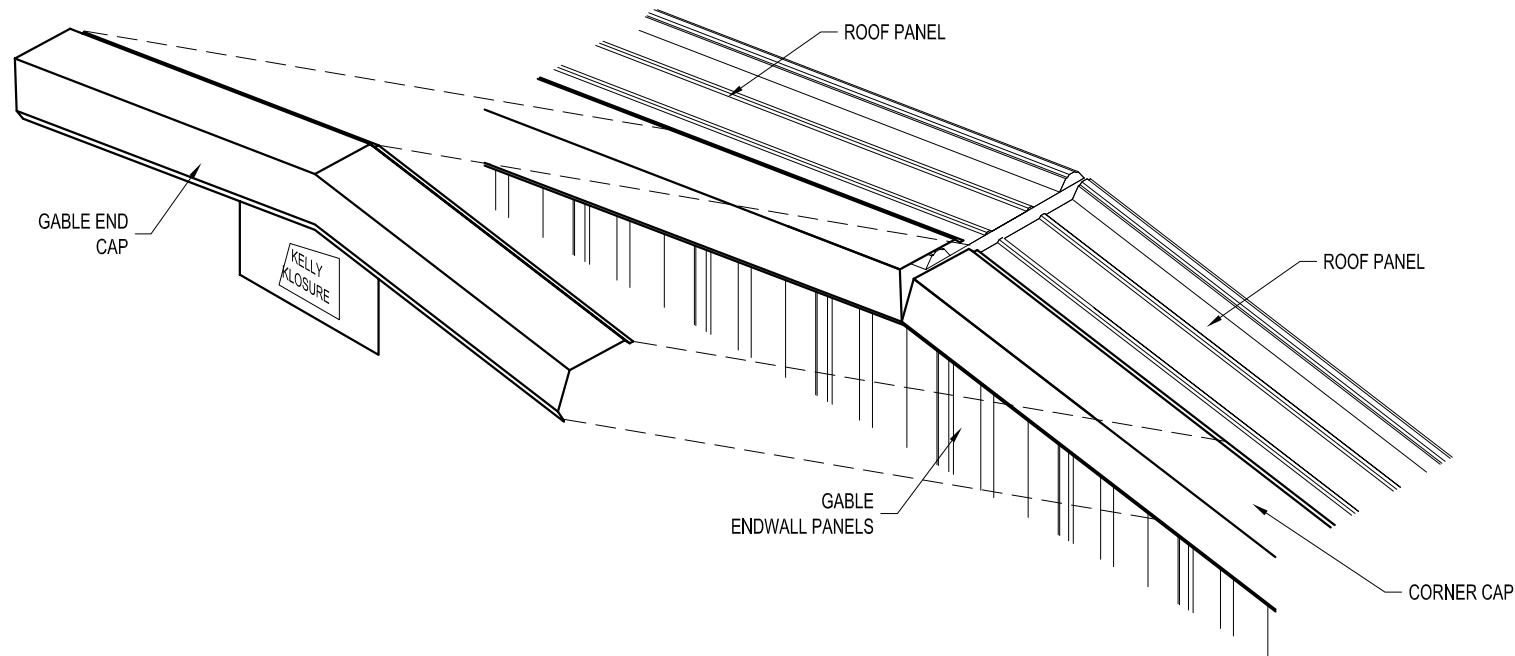
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PROJECT TITLE:		GUTTER & DOWNSPOUT INSTALLATION DETAILS		PAGE TITLE:		SHEET S.S. OF 12		BUYER:		K.K. ORDER NUMBER:	
BUYER P.O. NUMBER:		K.K. ORDER NUMBER:		K.K. QUOTE NUMBER:		K.K. ORDER NUMBER:		K.K. QUOTE NUMBER:		K.K. ORDER NUMBER:	
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GABLE END CAP INSTALLATION



END CAP INSTALLATION ISOMETRIC

END CAP

PROJECT TITLE:		PAGE TITLE:	
TYPICAL GABLE END CAP INSTALLATION		TYPICAL GABLE END CAP INSTALLATION	
SHEET S.S. OF 13		SHEET S.S. OF 13	
DRAWN BY: C. KNEIFL		CUSTOMER P.O. NUMBER:	
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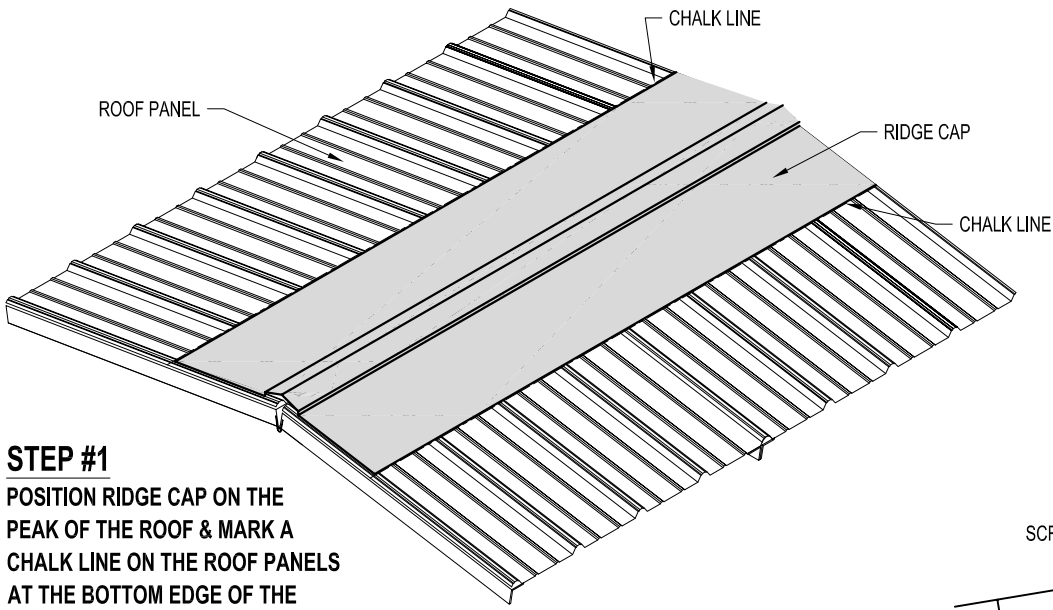
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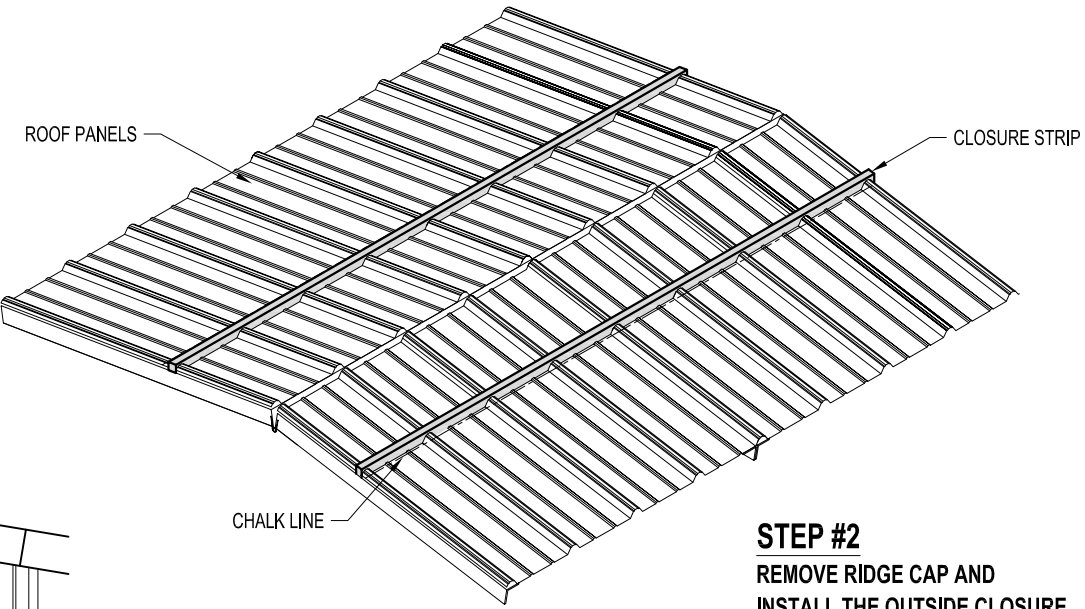
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RIDGE CAP INSTALLATION

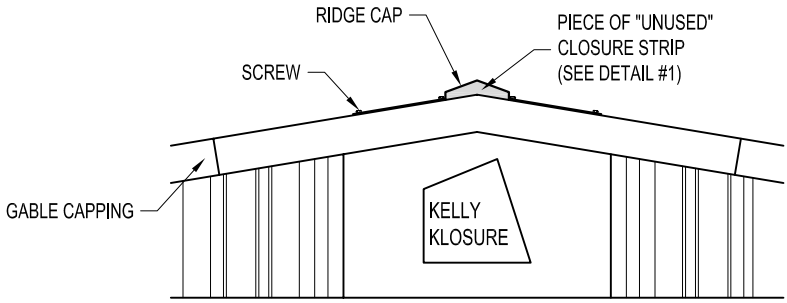
THIS PAGE IS TYPICAL
FOR BOTH INSULATED &
NON-INSULATED BUILDINGS



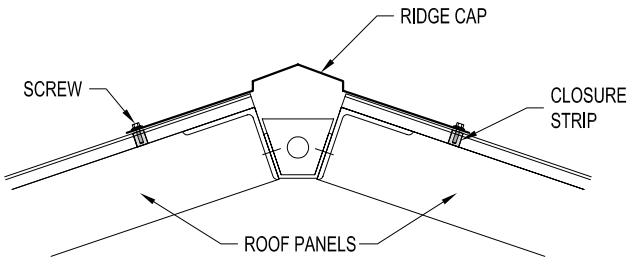
STEP #1
POSITION RIDGE CAP ON THE
PEAK OF THE ROOF & MARK A
CHALK LINE ON THE ROOF PANELS
AT THE BOTTOM EDGE OF THE
RIDGE CAP.



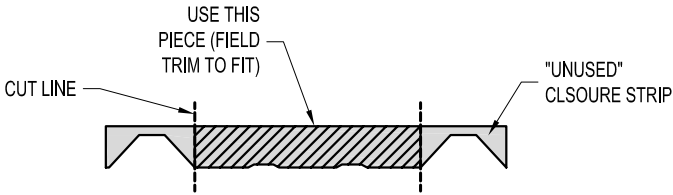
STEP #2
REMOVE RIDGE CAP AND
INSTALL THE OUTSIDE CLOSURE
STRIPS ABOUT 1" ABOVE THE CHALK
LINE WITH THE ADHESIVE SIDE DOWN
ON THE ROOF SHEETING.



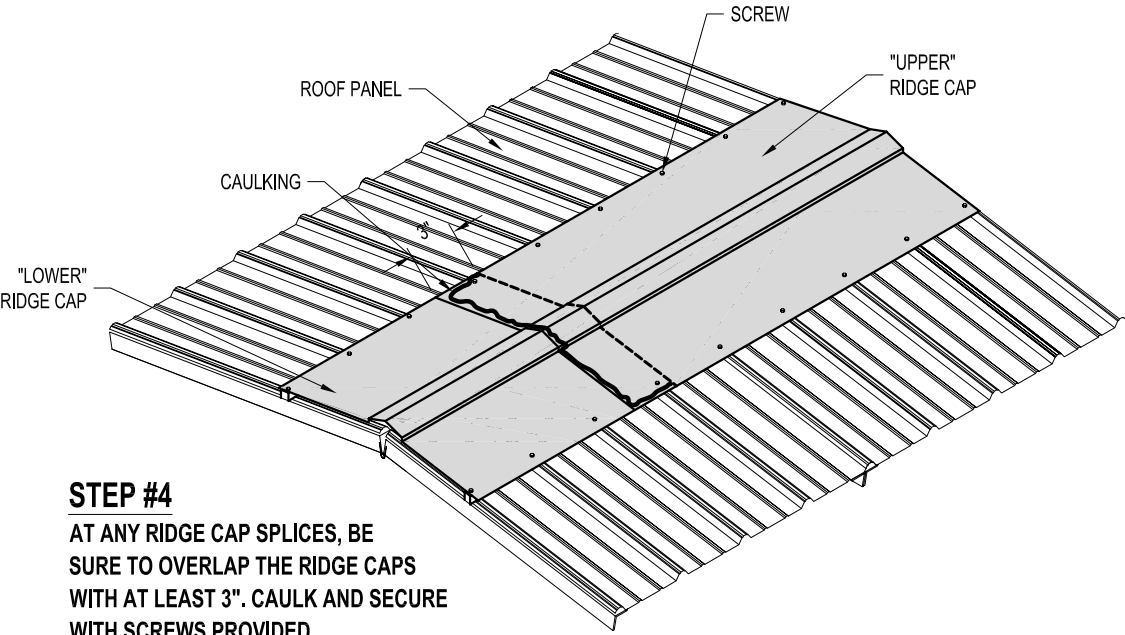
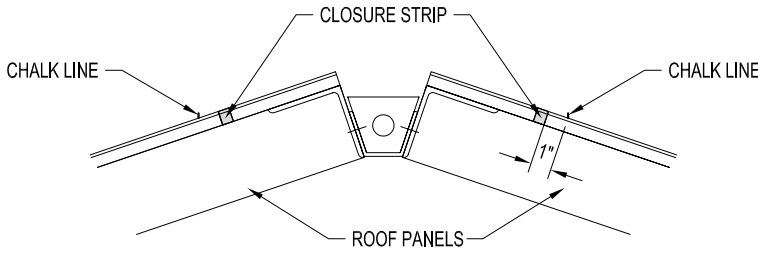
VIEW "A"



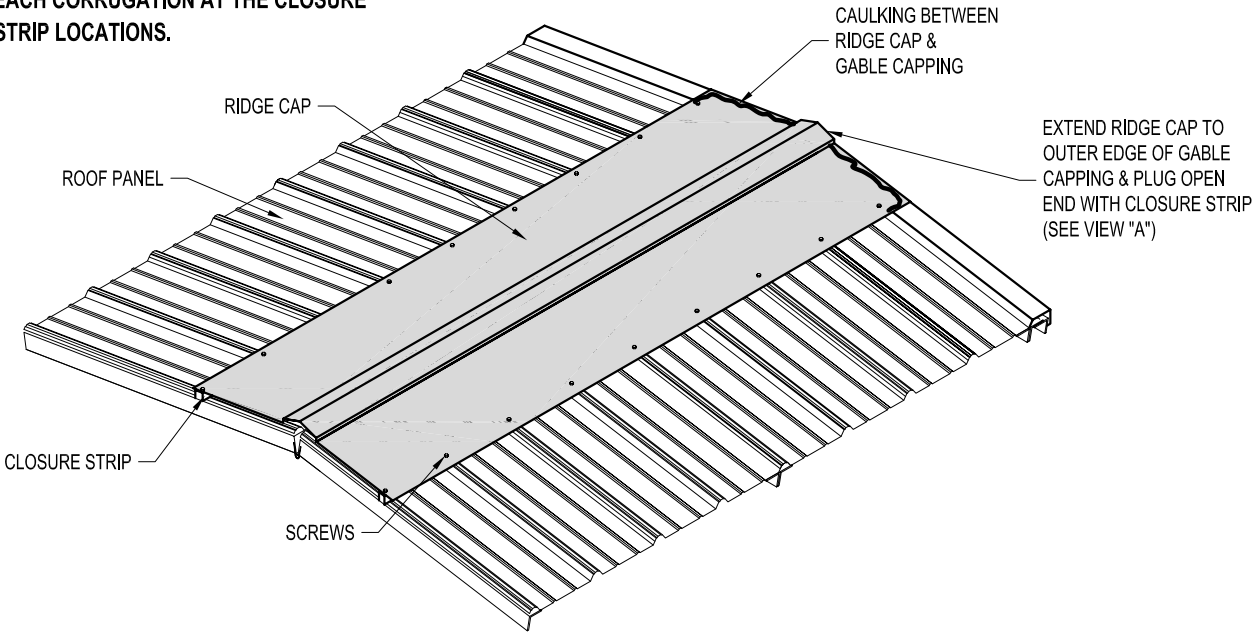
STEP #3
ATTACH THE FORMED RIDGE CAP TO THE
CORRUGATE ROOF SHEETING USING
SCREWS PROVIDED. PLACE SCREWS AT
EACH CORRUGATION AT THE CLOSURE
STRIP LOCATIONS.



DETAIL #1

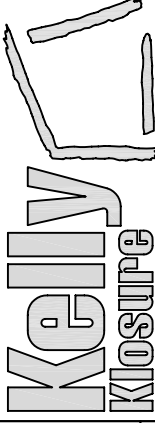


STEP #4
AT ANY RIDGE CAP SPLICES, BE
SURE TO OVERLAP THE RIDGE CAPS
WITH AT LEAST 3". CAULK AND SECURE
WITH SCREWS PROVIDED.



EXTEND RIDGE CAP TO
OUTER EDGE OF GABLE
CAPPING & PLUG OPEN
END WITH CLOSURE STRIP
(SEE VIEW "A")

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RIDGE CAP
INSTALLATION ISOMETRIC

SHEET S.S. OF 14

PAGE TITLE:

PROJECT TITLE:

DRAWN BY:
C. KNEIFL

DATE:
5/19/2006

APPROVED BY:
DATE:

REVISION:
DATE:

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NO SCALE

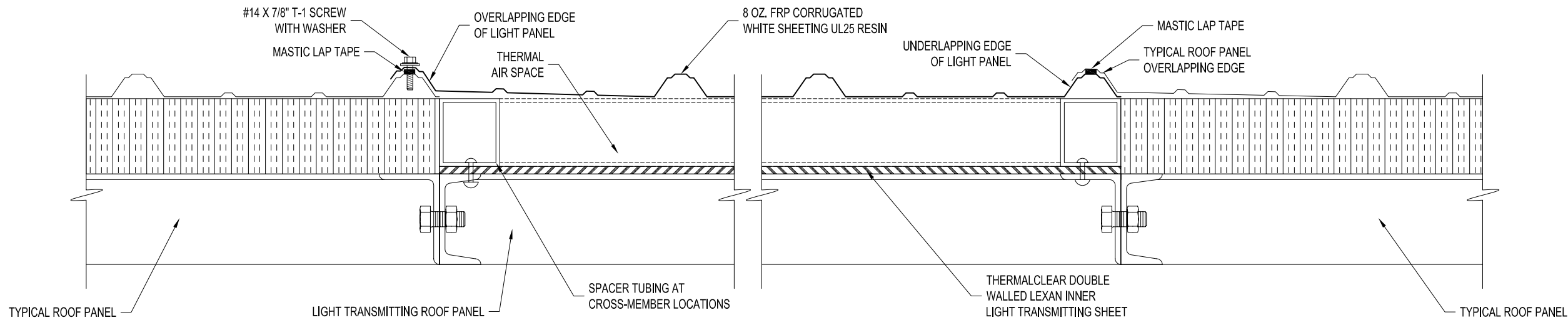
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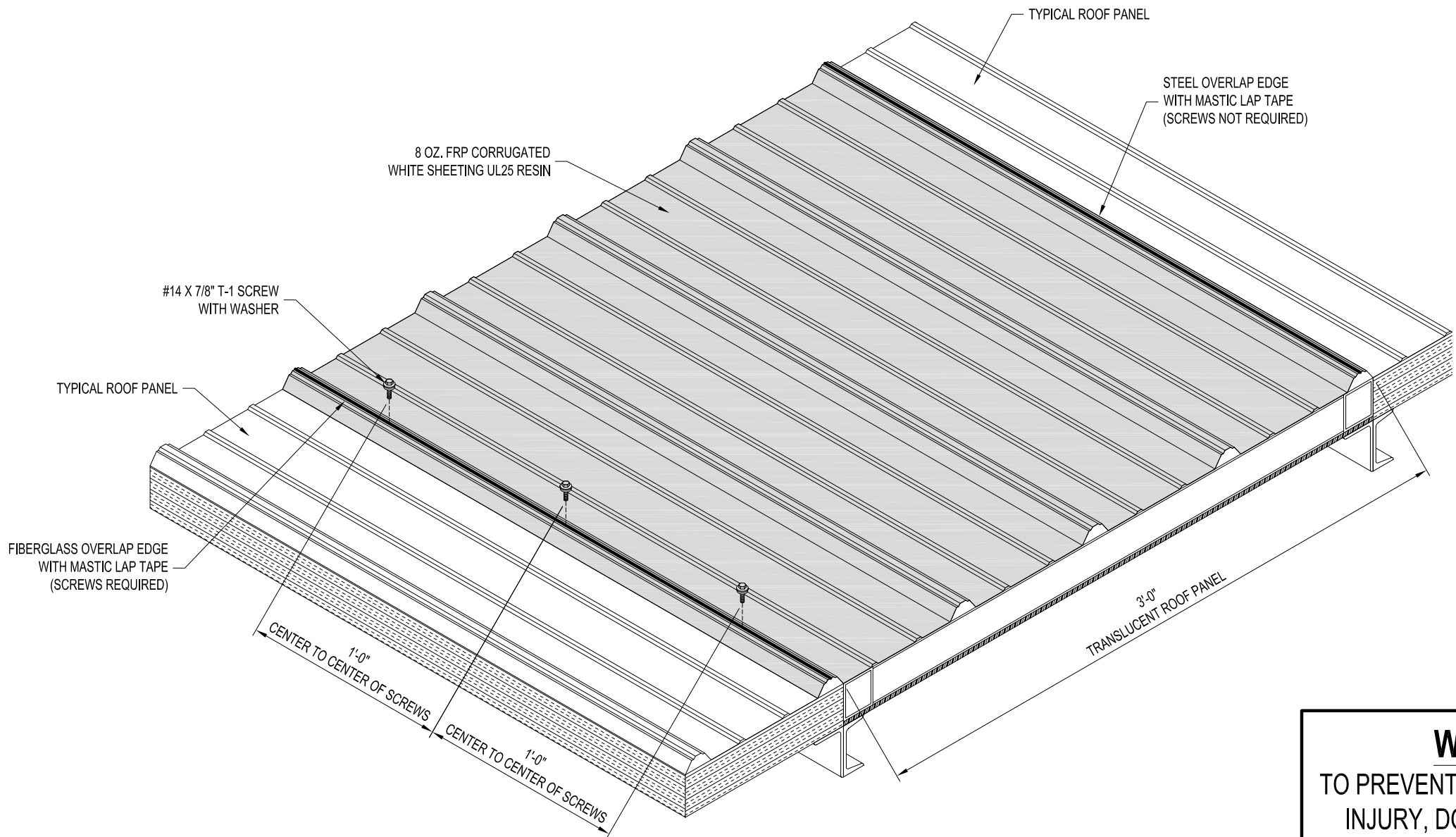
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RCAP



LIGHT TRANSMITTING ROOF PANEL SECTION

(NOT TO SCALE)



LIGHT TRANSMITTING ROOF PANEL INSTALLATION ISOMETRIC

WARNING!
TO PREVENT DAMAGE & PERSONAL INJURY, DO NOT STEP ON THE FIBERGLASS PANEL!

PAGE TITLE: LIGHT TRANSMITTING ROOF PANEL

INSTALLATION INSTRUCTIONS

SHEET S.S. OF 15

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DRAWN BY: ALEX CARSTENS

DATE: 1/28/10

APPROVED BY:

DATE:

REVISION:

DATE:

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K.K. QUOTE NUMBER:

BUYER:

K.K. ORDER NUMBER:

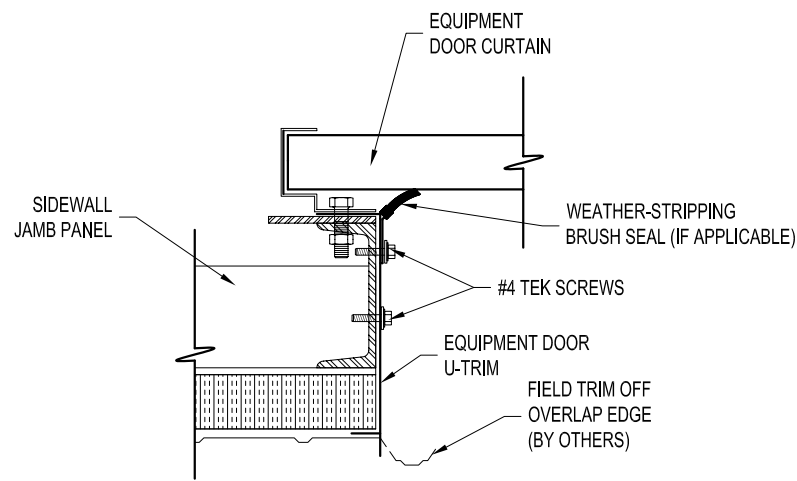
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SYSTEM 2
PERMANENT / RELOCATABLE INDUSTRIAL METAL BUILDINGS

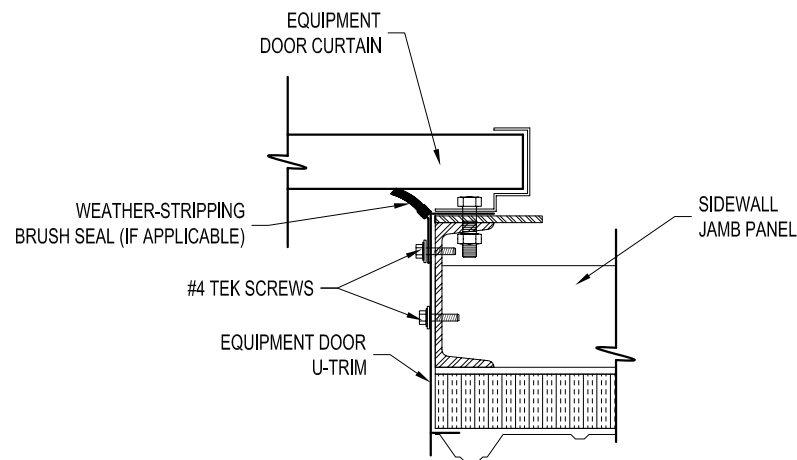
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**Kelly
Klosure**

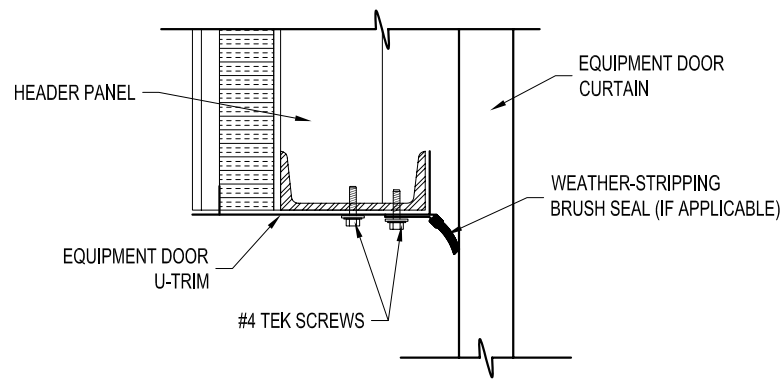
MANUFACTURED BY:
KELLY GROUP, INC.
P.O. Box 1058
Fremont, Ne. 68026
Phone: 800-228-7230
Fax: 402-727-1363
www.kellyklosure.com



A SECTION AT LEFT JAMB PANEL



B SECTION AT RIGHT JAMB PANEL

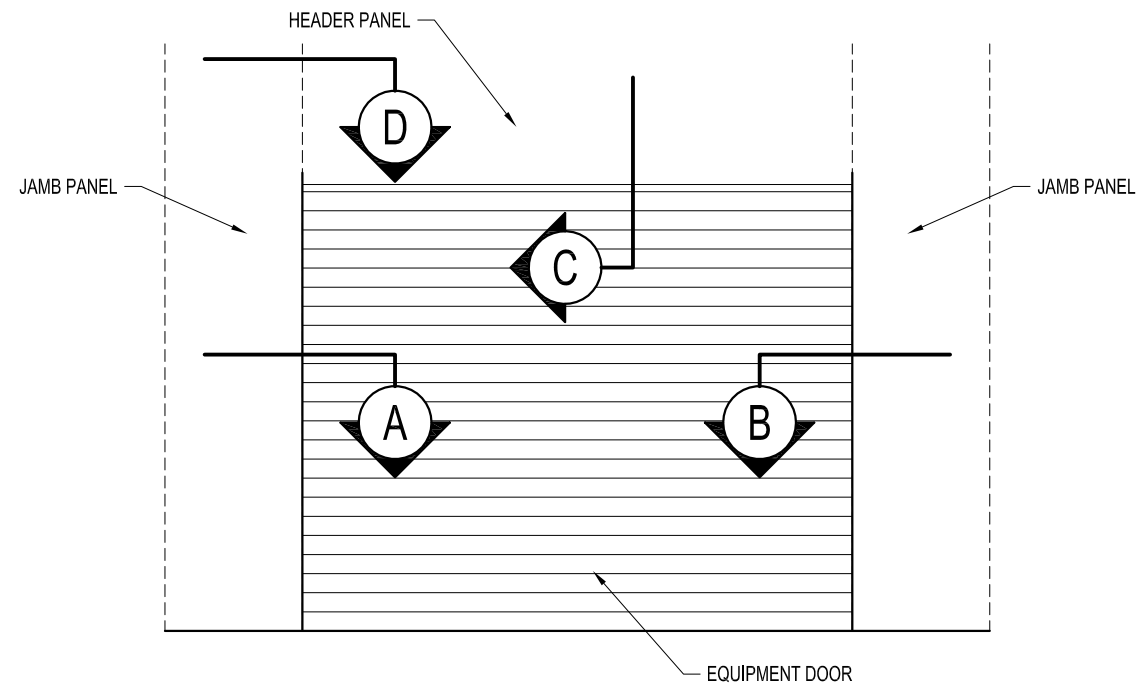


C TYPICAL SECTION AT HEADER PANEL

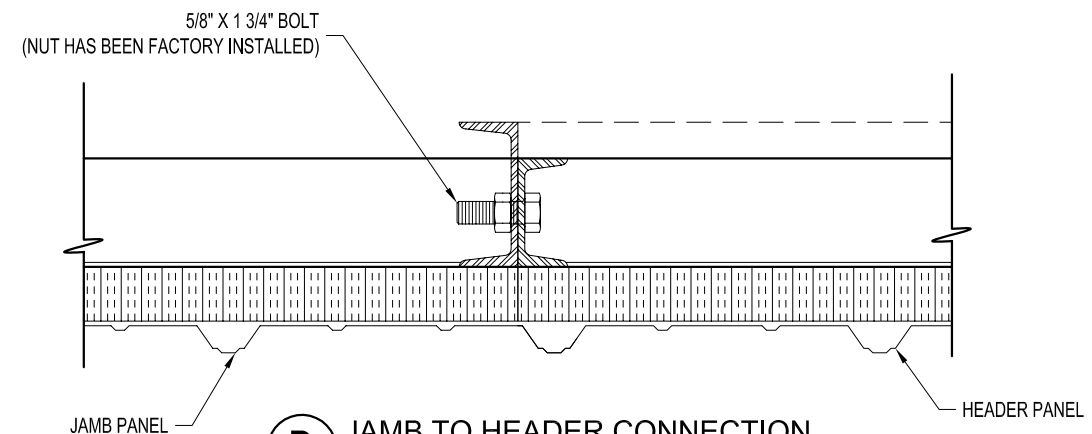
NOTES:

1. INSTALL BRUSHES AGAINST EQUIPMENT DOOR CURTAIN AS TO SLIGHTLY BEND BRUSH.
2. EQUIPMENT DOOR BRUSHES MAY NOT BE PROVIDED.
3. HEADER PANEL BOLTS TO JAMB PANELS USING 5/8" X 1 3/4" BOLT W/ NUTS.

EQUIPMENT DOOR OPENING FLASHING



EQUIPMENT DOOR ELEVATION



D JAMB TO HEADER CONNECTION

Kelly Klosure
EASY TO ASSEMBLE PANEL
SYSTEMS FOR RELOCATABLE
ENCLOSURES FROM WEATHER
BARRIERS TO BUILDINGS

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**EQUIPMENT DOOR
OPENING DETAILS**

PAGE TITLE:

SHEET S.S. OF 16

PROJECT TITLE:

DRAWN BY:
ANDY MRUZ

DATE:
4-10-08

APPROVED BY:
DATE:

REVISION:
DATE:

SCALE:
NO SCALE

K.K. QUOTE NUMBER:

CUSTOMER P.O. NUMBER:

K.K. ORDER NUMBER:

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