



STEP #1
USING THE CORNER ERECTION ANGLE
AND TWO WALL PANELS, FORM & ERECT
THE FIRST CORNER OF THE BUILDING.



STEP #1A
ANCHOR ALL WALL PANELS TO BASE STRUCTURE
AS THEY ARE PLACED AND ATTACHED TO THE
PREVIOUS BUILDING SECTION.



STEP #2
CONTINUE ATTACHING ENDWALL PANELS
TO THE FIRST CORNER SECTION UNTIL
OPPOSITE CORNER IS ATTACHED.
(ANCHORING WALL PANELS TO THE BASE
SURFACE AS THEY ARE ATTACHED.)



STEP #3
ATTACH OPPOSITE CORNER WALL PANEL
AND ANCHOR TO BASE SURFACE.



STEP #4
ATTACH THE GABLE CLOSURE PANEL TO THE TOP
OF THE ENDWALL PANELS. (NOTE: 6'W, 9'W, & 12'W
BUILDINGS ARE PROVIDED WITH ONE-PIECE GABLE
CLOSURE PANELS & 15'W, 18'W, 21'W, & 24'W
BUILDINGS ARE PROVIDED WITH TWO-PIECE GABLE
CLOSURE PANELS.)



STEP #4A
REPEAT STEP #4 FOR OTHER GABLE CLOSURE
PANEL FOR 15'W, 18'W, 21'W, & 24'W BUILDINGS.

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STEP #5
UNFOLD A ROOF PANEL AND LAY ON THE GROUND WITH THE SHEETING FACING UP. (NOTE: LAYING ROOF PANELS WITH THE SHEETING FACING DOWN MAY DAMAGE THE SHEETING.)



STEP #6
LIFT ROOF PANEL & ATTACH IT TO THE ASSEMBLED ENDWALL SECTION WITH THE SHEETING OVERLAP FACING TOWARDS THE GABLE END CLOSURE PANEL.



STEP #6A
AFTER ROOF PANEL HAS BEEN ATTACHED TO THE ENDWALL SECTION, PROP THE THE ROOF PANEL UP AT THE RIDGE AS SHOWN. (NOTE: THE PROP USED, IS TO BE PROVIDED BY OTHERS)



STEP #7
ATTACH 6' OF SIDEWALL PANELS TO BOTH SIDES OF THE PREVIOUS BUILDING SECTION.



STEP #8
REPEAT STEPS #5 & #6 TO ATTACH A ROOF PANEL TO THE PREVIOUS BUILDING SECTION. AFTER THE ROOF PANEL HAS BEEN ATTACHED, INSTALL THE TRUSS & WEB WORK TO THE FIRST ROOF PANEL TO ROOF PANEL JOINT.



STEP #8A
TRUSS & WEB WORK INSTALLED.

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