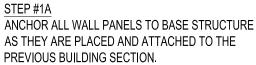


STEP #1
USING THE CORNER ERECTION ANGLE
AND TWO WALL PANELS, FORM & ERECT
THE FIRST CORNER OF THE BUILDING.







STEP #2
CONTINUE ATTACHING ENDWALL PANELS
TO THE FIRST CORNER SECTION UNTIL
OPPOSITE CORNER IS ATTACHED.
(ANCHORING WALL PANELS TO THE BASE
SURFACE AS THEY ARE ATTACHED.)



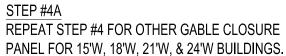
STEP#3

ATTACH OPPOSITE CORNER WALL PANEL AND ANCHOR TO BASE SURFACE.



STEP #4

ATTACH THE GABLE CLOSURE PANEL TO THE TOP OF THE ENDWALL PANELS. (NOTE: 6'W, 9'W, & 12'W BUILDINGS ARE PROVIDED WITH ONE-PIECE GABLE CLOSURE PANELS & 15'W, 18'W, 21'W, & 24'W BUILDINGS ARE PROVIDED WITH TWO-PIECE GABLE CLOSURE PANELS.)





SMALL SPAN TYPICAL ASSEMBLY SEQUENCE

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STEP #5
UNFOLD A ROOF PANEL AND LAY ON THE GROUND
WITH THE SHEETING FACING UP. (NOTE: LAYING
ROOF PANELS WITH THE SHEETING FACING DOWN
MAY DAMAGE THE SHEETING.)

STEP #6

LIFT ROOF PANEL & ATTACH IT TO THE ASSEMBLED ENDWALL SECTION WITH THE SHEETING OVERLAP FACING TOWARDS THE GABLE END CLOSURE PANEL.



STEP #6A

AFTER ROOF PANEL HAS BEEN ATTACHED TO THE ENDWALL SECTION, PROP THE THE ROOF PANEL UP AT THE RIDGE AS SHOWN. (NOTE: THE PROP USED, IS TO BE PROVIDED BY OTHERS)



STEP #7

ATTACH 6' OF SIDEWALL PANELS TO BOTH SIDES OF THE PREVIOUS BUILDING SECTION.



STEP#8

REPEAT STEPS #5 & #6 TO ATTACH A ROOF PANEL TO THE PREVIOUS BUILDING SECTION. AFTER THE ROOF PANEL HAS BEEN ATTACHED, INSTALL THE TRUSS & WEB WORK TO THE FIRST ROOF PANEL TO ROOF PANEL JOINT.



STEP #8A TRUSS & WEB WORK INSTALLED.



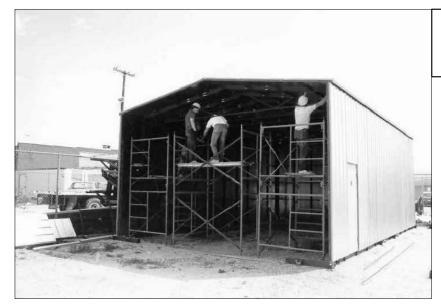
SMALL SPAN TYPICAL ASSEMBLY SEQUENCE

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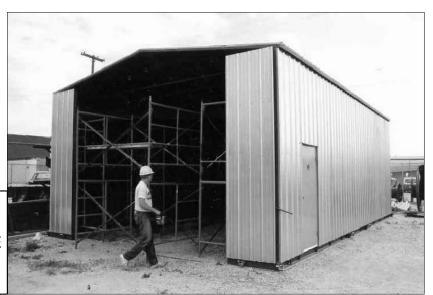
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STEP #9 CONTINUE THE PREVIOUS STEPS FOR THE REMAINING LENGTH OF THE BUILDING.

STEP #10

START ATTACHING THE FINAL ENDWALL PANELS
TO THE PREVIOUS SECTION OF BUILDING. CONTINUE
ATTACHING ENDWALL PANELS UNTIL ENTIRE
ENDWALL HAS BEEN ATTACHED.



AFTER ENDWALL HAS BEEN ATTACHED, ATTACH THE GABLE CLOSURE PANELS TO THE PREVIOUS SECTION OF BUILDING. (NOTE: YOU WILL NEED PEOPLE ON THE OUTSIDE OF THE BUILDING LIFTING OR GUIDING THE PANELS INTO PLACE AND PEOPLE ON THE INSIDE ATTACHING THE PANELS TO THE BUILDING.



QTED #12

ATTACH CORNER BRACE ANGLE TO ALL CORNERS. (SEE PREVIOUS DRAWINGS FOR INSTALLATION)

FOR 15'W, 18'W, 21'W, & 24'W BUILDINGS, ATTACH THE GABLE END BRACE ANGLE TO THE BUILDING. (SEE PREVIOUS DRAWINGS FOR INSTALLATION)

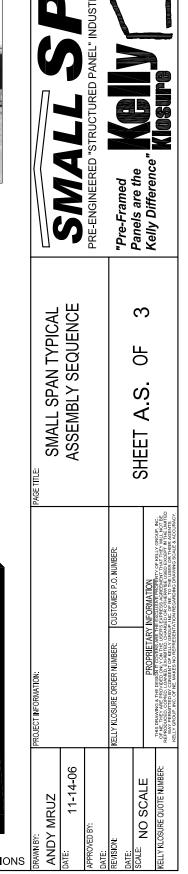
INSTALL ALL BRIDGING RODS AFTER BUILDING HAS BEEN COMPLETED. (SEE PREVIOUS DRAWINGS FOR INSTALLATION)

ATTACH ALL FLASHING AND ANY MISCELLANEOUS EQUIPMENT TO THE BUILDING USING PREVIOUS SUPPLEMENT PAGES.

IMPORTANT NOTE (4-4-05):

LOCKING KEYS ARE TO BE USED FOR SMALL SPAN BUILDING INITIAL ASSEMBLY. LOCKING KEYS TO BE INSTALLED MINIMALLY IN WALL AND ROOF PANEL TO PANEL JOINTS, TYPICALLY 1'-0" UP FROM BASE OF WALL AND 1'-0" DOWN FROM TOP OF WALL, IN SOME BUILDING HEIGHTS A LOCKING KEY MAY BE INSTALLED AT MID-HEIGHT LOCATION. LOCKING KEYS TO BE USED MINIMALLY IN ROOF PANELS, TYPICALLY 2 OR 3 EACH SIDE OF RIDGE AND SPACED EVENLY.

TO ACHEIVE DESIGN LOADS ALL KEY SLOTS AND PREVIOUSLY INSTALLED LOCKING KEYS ARE TO BE REPLACED WITH 3/8" X 1" BOLTS W/ NUTS AFTER BUILDING HAS BEEN ASSEMBLED.



S.S. ASSEMBLY INSTRUCTIONS